Nextreme™ Value Chiller

Specification and User Manual

Laird™
THERMAL SYSTEMS

www.lairdthermal.com

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Revision History

Specification and User Manual Part Number: 387008803

REV	DATE	DESCRIPTION
00	02/21/2022	Initial release
01	09/30/2022	Update format
02	05/12/2023	Update with VRC1200 and VRC4500 information

Introduction

The Nextreme™ Value Chiller is a refrigeration-based chiller designed for precise and reliable temperature control of equipment. It can be used in several user applications such as Medical, Analytical Instrumentation, Industrial and Semiconductor. This family of chillers offer different configurable options for pumps selection, coolant flow control, supply pressure monitoring and filtering. This chiller also uses a semi-closed system for low fluid maintenance.

This user manual provides necessary information to the customer for proper installation, operation, communication, and maintenance of the chiller.

Safety Precautions

This section provides an overview of all the important safety aspects for optimal protection of personnel as well as safe and trouble-free operation of the equipment.

The operating manual and warning instructions specified herein should be reviewed completely by all personnel prior to operating the unit. Disregarding instructions within this manual may result in considerable danger.

Guidelines for Safe Operation

Prevent Hazards

Hazards can be prevented by safety-conscious and anticipatory behavior of staff. Individuals working with the unit should keep the following in mind:

- Always keep a complete and legible copy of this operating manual (or the location at which it can be found) available at the installation site of the unit.
- Use personal protection equipment.
- Unit personnel must be familiar with all operating elements of the unit before starting work on the unit.
- Only use the unit for its intended purpose.
- Conduct inspections on a regular basis and ensure the unit is operational and free of damage.
- All unit warning and information signs must be kept in legible condition. If a warning or information sign is lost or illegible, it must be replaced.
- Unit repairs may be carried out by qualified personnel only.
- Any disruption or recognizable change concerning the unit should be reported to the responsible person.
- Adhere to the accident prevention regulations as well as any regional regulations.

Personal Protective Gear

To minimize health hazards, wearing personal protective gear is required when handling the unit. The following personal protective gear must always be worn when handling the unit:

	Protective footwear For protection from falling parts and to prevent slipping.

When cleaning or performing maintenance or repair work on the unit, the following specific personal protective gear is required:

	Protective gloves To protect the hands from rubbing, abrasions, cuts, or more serious injuries. To prevent burns when touching hot coolant.
	Protective eyewear To protect the eyes against flying parts or splashing coolant.

Guidelines Regarding Electrical Equipment

DANGER

Electrical danger

Work on electrical installations must be carried out only by trained and authorized electricians.

- Observe all regional regulations when connecting electrical equipment to mains. Be aware of the connection diagram information (Refer to Wiring Diagram).
- Electrical shock hazards exist if the electrical installations are defective or the insulation fails during operation.
- Switch off and disconnect the unit from the electrical mains and follow Lockout-Tagout procedures whenever conducting service work.
- Ensure continuity to ground and isolation from power lines.
- Any changes regarding the operation of the unit can have an influence on safe operation. All intended changes should be authorized by the manufacturer prior to implementation.
- If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.
- Keep unauthorized persons away from the working area.

Inadmissible Operating Conditions

Operating the unit under improper conditions is not permitted as the operator's safety cannot be guaranteed. Some operating conditions not permitted are the following:

- Using the unit for a purpose other than its intended use
- Using of the unit when any part of it is damaged, not working properly, the electrical installation is not correct, or the electrical insulation is damaged
- Protective or safety equipment is non-functional, defective, improperly installed, or missing
- The unit or operating parameters were modified without consulting the manufacturer
- Operation in areas exposed to explosion hazards
- Operation without a cooling media not recommended by the manufacturer
- High Temperature Limit on Coolant Return - The maximum allowable coolant return (inlet) is 45°C. It is the responsibility of the customer to ensure that this limit is not exceeded. Laird Thermal Systems recommends a thermal shutoff be used in conjunction with the equipment being connected to the Recirculating Chiller. Methods include:
    - A method to turn off the heat load from injecting additional heat into the coolant. This will allow the Recirculating Chiller to reduce the temperature of the coolant further until stable.
    - A method that stops or restricts the coolant flow into the Recirculating Chiller. This will result in a 'low refrigerant suction pressure' alarm, which will shut down the system for safety.
    - A method that interrupts the power to the Recirculating Chiller.

  If any of these methods are activated, please reference the Alarms section.

NOTE

The manufacturer is not liable for damage occurring when using the unit in a way it was not intended. This also voids Laird Thermal Systems' warranty.

Specialized Knowledge

NOTE

Authorized persons

Servicing the unit is limited to individuals with adequate knowledge and training pertaining to the required area of service. In some circumstances licensed professionals are required to perform the required service work.

The activities listed *Table 1* in may only be performed by personnel with specialized knowledge.

Table 1: Activities and specialized knowledge

Activities	Qualifications
Working on mechanical and / or hydraulic installations	Industrial technician or sufficiently instructed personnel who can work on the unit under the guidance of the manufacturer's technical support or installation instructions
Working on electrical installations and equipment	Skilled and licensed electrician
Working on refrigeration components and systems	Skilled and licensed refrigeration technician

Safety and Signaling Equipment Included in the Unit

The unit is equipped with the following safety equipment:

- The minimum coolant level in the system is detected by a 'low fluid level' alarm condition triggered by an optical level switch. When the coolant level drops below the LOW" level marking on the front of the chassis, the controller shuts off the entire unit.
- The minimum pressure in the refrigeration system is limited by a refrigerant low-pressure switch. This switch is located on the compressor suction line and switches power from the main controller to power board. This in turn opens and closes power to the compressor. This switch opens when the pressure falls to 1.5 bar (21.8 psi). The switch closes again when the refrigerant pressure rises to 2.0 bar (29 psi) pressure.
- Refrigerant leakage from the unit is detected by a 'low refrigerant suction pressure' alarm in the unit. When the refrigerant suction pressure falls below the low-pressure switch value, the controller shuts off the entire unit.
- The maximum pressure in the refrigeration system is limited by a refrigerant high-pressure switch. This switch is located on the compressor discharge line and switches power from the main controller to power board. This in turn opens and closes power to the compressor. This switch opens when the pressure reaches 22 bar (319 psi). The switch closes again when the refrigerant pressure falls below 20 bar (290 psi) pressure.
- Controller has a freeze protection incorporated into the LCD. The default temperature selection that can be made is only 10C to 30C, when the coolant selected by the customer is water (default). Depending on the other coolant options selected the setpoint temperature can be selected to below 10C value. More details are given under Choosing the Coolant
- The overall current drawn is limited by an 10A fuse on VRC1200 and VRC2400 models. The model of the fuse should be 10A / 250V according to the fuse label (F10AL250V) on the unit.
- The overall current drawn is limited by an 15A fuse on VRC4500 models. The model of the fuse should be 15A / 250V according to the fuse label (F15A250V) on the unit.
- The model of the external power cord (optional) to connect between the chiller and the power source should be 10A / 250V for VRC1200 and VRC2400, provided with a molded-on, grounding type parallel plug.
- The model of the external power cord (optional) to connect between the chiller and the power source should be 16A / 250V for VRC4500, provided with a molded-on, grounding type parallel plug.

Guards

Direct access to hazardous parts or areas of the unit is prevented by the unit cover. The unit cover may only be removed for maintenance or repairs. It must be closed prior operating the unit. Note: warranty conditions before opening the guards.

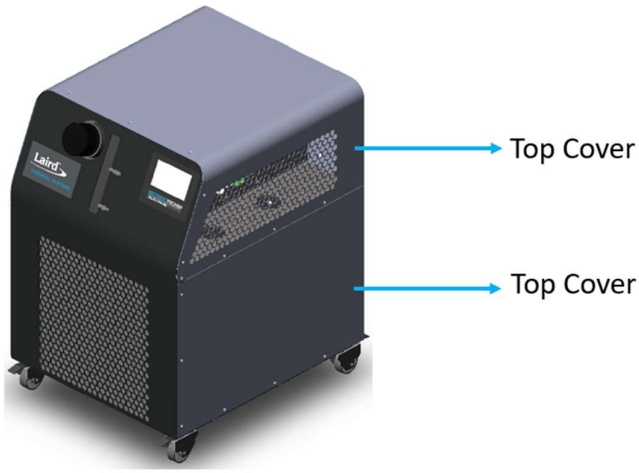


Figure 1 Guards

In Case of Accidents

Should you or another person be injured when working with the unit, do the following:

- Stay calm
- Perform first aid
- Always call the company's first aid personnel
- If necessary, call the applicable emergency number

First Aid at Accidents with R513A

The unit contains the refrigerant R513A in a closed-circuit system. If the system is damaged, the refrigerant can leak and cause hazard including but not limited to the following occurrences:

- Fast vaporizing fluids can lead to frostbite.
- Vapor is heavier than air and can lead to asphyxiation in enclosed, poorly ventilated or low-lying areas.
- Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects and may also cause arrhythmia.

Always adhere to manufacturer safety regulation when handling spilled refrigerant.

Environmental Issues

Environmentally conscious and anticipatory behavior of staff helps avoid environmentally hazardous events. The following apply for environmentally conscious behavior:

- Environmentally hazardous substances must be stored in appropriate containers to avoid releasing them into the soil or drainage systems.
- Environmentally hazardous substances must be used or disposed of according to regional regulations.
- When dealing with working fluids, always be aware of the safety data sheet of the corresponding manufacturer.

Refrigerant R513A

The refrigerant used in the unit is classified to be slightly dangerous to groundwater and contains fluoridated greenhouse gas.

- Do not release into canalization or waters.
- Do not release into atmosphere.
- Storage only in approved containers.
- Waste disposal only by qualified contractors.

Always adhere to manufacturer safety requirements when handling operating supplies.

Model Number Description

VRC2400-A1-20-BT1

Basic Model No.	Cooling Engine	Electrical Configuration	Pump Options
VRC1200 1,200 Watts **VRC2400** 2,400 Watts **VRC4500** 4,500 Watts	**A1** Air Cooled / R513A	**20** AC230V, 1ph, 50/60Hz	**BT1** Brass, Turbine Pump **BV1 or BV2** Brass, Rotary Vane Pump

Note:
The range of operation voltage is AC230V±10%

See Laird Thermal Systems Online Wizard Configurator for Manufacturer's Part Number.
www.lairdthermal.com

Specifications

TECHNICAL SPECIFICATIONS	
Model	VRC1200
Performance	
Cooling capacity[1]	1,340 Watts
Setpoint Range[2]	5°C to 40°C
Temperature Stability	±0.5°C
Nominal Flow Rate[1] (50Hz / 60Hz)	15 lpm @ 1.8 bar / 15 lpm @ 2.9 bar
Maximum available pressure	3.5 bar
Refrigerant	R 513A
Refrigerant Charge	335 g
Storage	
Temperature, w/o coolant	-25°C to 70°C
Humidity	5% to 95%, non-condensing
Operation	
Coolant	Water or Water/ Ethylene Glycol
Temperature[3]	15°C to 40°C
Relative Humidity	30% to 80%
Altitude	2,000 meters
Input	
Voltage	AC230V±10%
Frequency	50/60 Hz
Physical	
Dimensions, W x D x H	482 X 563 x 699 mm
Weight (w/o coolant) [4]	51 kg
Coolant Capacity	5 L
Couplings	1/2” NPT
Noise	⩽60dB(A)
Compliance	CE UL Mark for Laboratory Equipment (ANSI / UL / CSA / IEC EN 61010-1 Edition 3) ✓RoHS

1. Nominal capacity rating is given at a 20°C setpoint, 20°C ambient temperature, sea level, 60Hz operation, and with the turbine pump.
2. Set point not more than 5 degrees above ambient temperature. Lowest setpoint with water is 10°C. Lowest setpoint with Water/ Ethylene Glycol is 5°C.
3. For ambient conditions outside this range, please contact Laird Thermal Systems.
4. Weight is 51kg with turbine pump, and 58kg with vane pump.

TECHNICAL SPECIFICATIONS	
Model	VRC2400
Performance	
Cooling capacity[1]	2,700 Watts
Setpoint Range[2]	5°C to 40°C
Temperature Stability	±0.5°C (±0.9°F)
Nominal Flow Rate[1] (50Hz / 60Hz)	15 lpm @ 1.8 bar / 15 lpm @ 2.9 bar
Maximum available pressure	3.5 bar
Refrigerant	R 513A
Refrigerant Charge	460 g
Storage	
Temperature, w/o coolant	-25°C to 70°C
Humidity	5% to 95%, non-condensing
Operation	
Coolant	Water or Water/ Ethylene Glycol
Temperature[3]	15°C to 40°C
Relative Humidity	30% to 80%
Altitude	2,000 meters
Input	
Voltage	AC230V±10%
Frequency	50/60 Hz
Physical	
Dimensions, W x D x H	482 x 563 x 699 mm
Weight (w/o coolant)[4]	56 kg
Coolant Capacity	5 L
Couplings	1/2” NPT
Noise	⩽65dB(A)
Compliance	CE UL Mark for Laboratory Equipment (ANSI / UL / CSA / IEC EN 61010-1 Edition 3) ✓RoHS

1. Nominal capacity rating is given at a 20°C setpoint, 20°C ambient temperature, sea level, 60Hz operation, and with the turbine pump.
2. Set point not more than 5 degrees above ambient temperature. Lowest setpoint with water is 10°C Lowest setpoint with Water/ Ethylene Glycol is 5°C.
3. For ambient conditions outside this range, please contact Laird Thermal Systems.
4. Weight is 56kg with turbine pump, and 63kg with vane pump.

TECHNICAL SPECIFICATIONS	
Model	VRC4500
Performance	
Cooling capacity[1]	4,800 Watts
Setpoint Range[2]	5°C to 40°C
Temperature Stability	±0.5°C (±0.9°F)
Nominal Flow Rate[1] (50Hz / 60Hz)	15 lpm @ 1.8 bar / 15 lpm @ 2.9 bar
Maximum available pressure	3.5 bar
Refrigerant	R 513A
Refrigerant Charge	650 g
Storage	
Temperature, w/o coolant	-25°C to 70°C
Humidity	5% to 95%, non-condensing
Operation	
Coolant	Water or Water/ Ethylene Glycol
Temperature[3]	15°C to 40°C
Relative Humidity	30% to 80%
Altitude	2,000 meters
Input	
Voltage	AC230V±10%
Frequency	50/60 Hz
Physical	
Dimensions, W x D x H	579 x 563 x 818 mm
Weight (w/o coolant)[4]	67 kg
Coolant Capacity	5 L
Couplings	1/2” NPT
Noise	⩽70dB(A)
Compliance	CE UL Mark for Laboratory Equipment (ANSI / UL / CSA / IEC EN 61010-1 Edition 3) ✓RoHS

1. Nominal capacity rating is given at a 20°C setpoint, 20°C ambient temperature, sea level, 60Hz operation, and with the turbine pump.
2. Set point not more than 5 degrees above ambient temperature. Lowest setpoint with water is 10°C Lowest setpoint with Water/ Ethylene Glycol is 5°C.
3. For ambient conditions outside this range, please contact Laird Thermal Systems.
4. Weight is 67kg with turbine pump, and 74kg with vane pump.

Component Locations

VRC1200 and VRC2400

Figure 2 Isometric Views of VRC1200 and VRC2400

Figure 3 Top View of VRC1200 and VRC2400

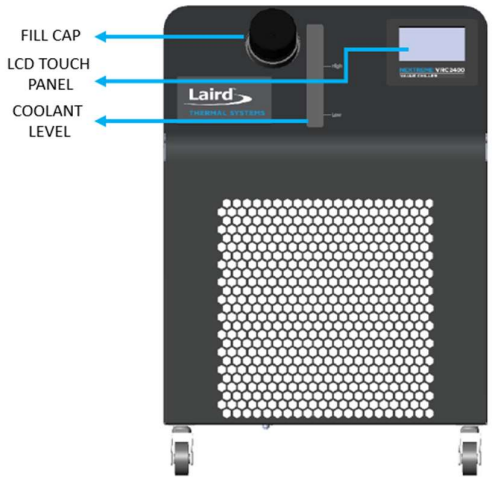


Figure 4 Front View of VRC1200 and VRC2400

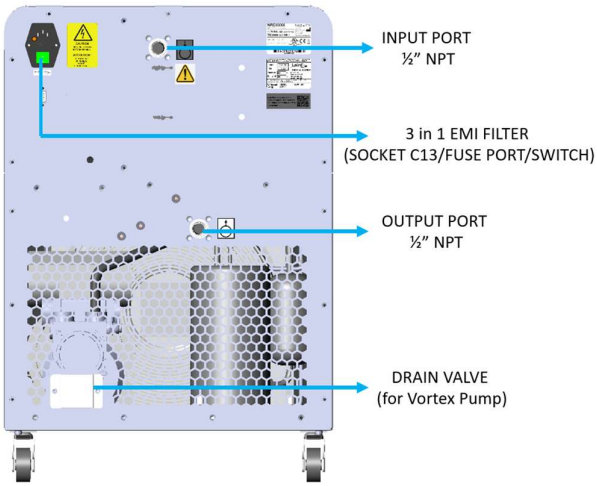


Figure 5 Rear View of VRC1200 and VRC2400

Figure 6 Side View of VRC1200 and VRC2400

VRC4500

Figure 7 Isometric Views of VRC4500

Figure 8 Top View of VRC4500

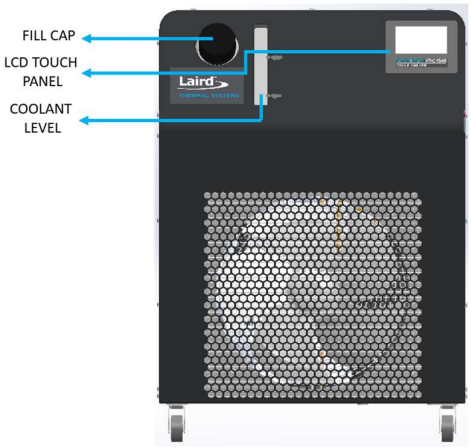


Figure 9 Front View of VRC4500

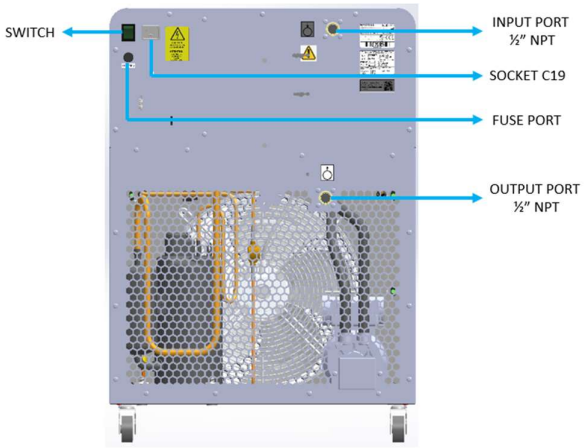


Figure 10 Top View of VRC4500

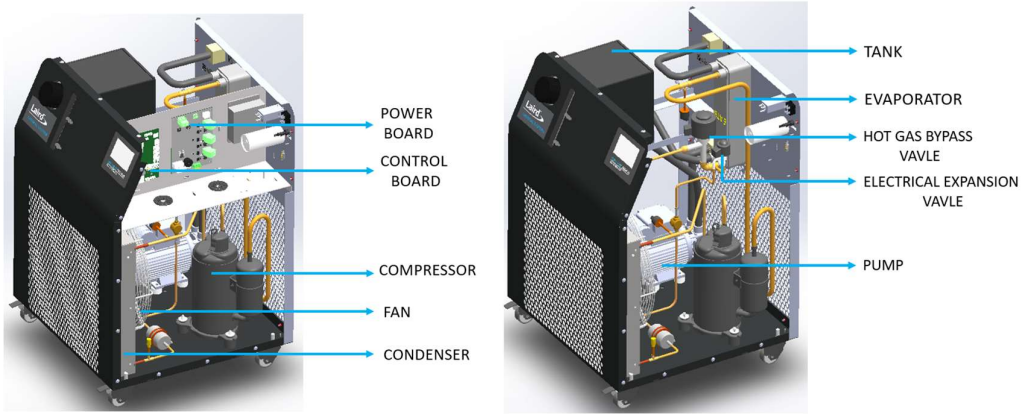


Figure 11 Side View of VRC4500

Labels and Markings

Figure 12 Marking on Unit

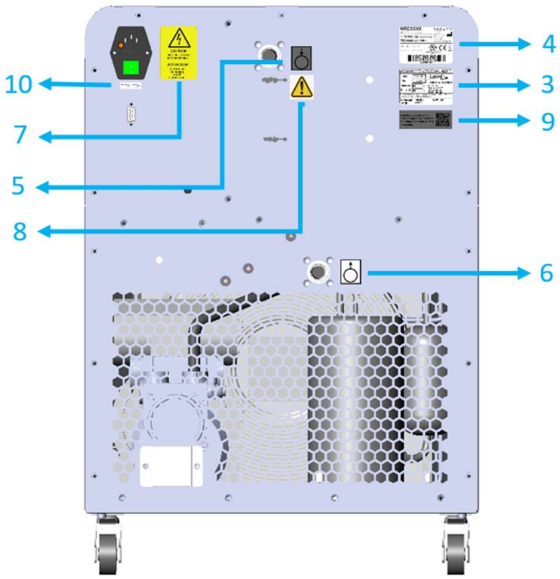


Figure 13 Labels on Unit

1 – Coolant level low marking

2 – Coolant level high marking

3 – Refrigerant information label

4 – Laird serial number label

5 – Coolant return label (to the unit)

6 – Coolant supply label (to the unit)

7 – Caution hazardous voltage label: This label indicates location on the unit on the unit where power connections need to be made by the user. Caution labels on the unit such as this must always be easily readable. Illegible caution labels must be immediately replaced.

8 – Caution label: temperature of the coolant into the system must not exceed 45°C

9 – QR code for information on chiller

10 – Fuse label

Transport, Packaging and Storage

Safety

WARNING

Damage due to improper transportation

Injuries to persons and significant damage to property can occur in the case of improper transportation.

- When unloading the packed unit on delivery, including in-house transport, proceed very carefully and obey the symbols and instructions on the packaging.
- Do not remove the packaging until immediately before installing the unit.

NOTE

Risk of damage through improper transportation

The mounting suspensions of different components inside the unit are not secured with transportation locks. In the case of improper transportation, these can be damaged and would need to be replaced.

- Transport the unit upright.
- Unit is not to be tilted or subjected to mechanical impact.

Checking the Delivery Condition

Check the delivery immediately upon receipt for possible transport damage and missing parts.

If any transport damage is noticed, do the following:

- Refuse the delivery or accept it with reservation.
- Note extent of damage on the transport documents or on the delivery note.
- Inform the manufacturer immediately of any damage incurred during transport.

Symbols on the Packaging

The symbols listed in *Table 2* attached to the packaging:

Table 2: Packaging symbols

Symbol	Meaning
	Top The arrows mark the top of the package. The package must be stored and transported in such a way that the arrows always point upwards.
	Fragile, Handle with Care This symbol indicates fragile, easily-breakable goods. Goods marked with this symbol must be handled carefully and should never be rolled or tied tightly.
	Keep dry This symbol indicates goods which are sensitive to moisture/humidity. Goods marked with this symbol must be protected from overly high air humidity levels.

Symbol	Meaning
	Do not stack This symbol indicates that goods are sensitive to stacking
	Handle with care This symbol indicates that package must be handled with care
	Team lift This symbol indicates that two or more persons must be used for lifting as the package is heavy
	Keep Upright This symbol indicates the goods are sensitive to tilt Goods marked with this symbol must not be tilted. If the symbol turns red, that means goods were tilted beyond 80° angle

Packaging

NOTE

Hazard for environment due to improper disposal

Packaging materials are valuable raw materials which can be reused in many cases or reconditioned and recycled.

- Dispose of packaging materials in an environmentally friendly way.
- Follow the locally valid waste disposal regulations. If necessary, employ a special waste disposal company to dispose of packaging materials.

The unit is packed according to the anticipated transportation conditions (such as packed in sealed plastic or cardboard box on a transport pallet). The packaging function is to protect the unit against damage and corrosion until installation. The packaging material should remain on the unit until just prior to installation. Packaging includes integrated ramp.

Unpacking

Before unpacking the unit, use appropriate safety measures to make sure no person is injured in this process. Unit may be heavy.

Follow the procedure below to unpack the unit

a) Cut the straps securing the cardboard box to the pallet.

b) Open the upper lip and remove the wooden board and foam from the top

c) Lift the cardboard box and remove from the top.

d) Carefully drop the fold down ramp to the floor and remove foam on the ramp

e) Remove the plastic covering on the unit, unlock the caters, then carefully and steadily roll the unit down the ramp. Care should be taken to make sure unit does not roll off the side of the ramp.

Laird advises to keep the transport pallet (if provided) for later transportation of the unit.

Handling the Unit While in the Packaging

WARNING

Danger due to lifting and carrying heavy loads

Manual handling of the loads (lifting, pushing, and carrying) must be avoided.

- Unit weight – Refer to Specifications.
- Use only suitable means of transport (such as industrial truck or lift truck).

WARNING

Danger of injury due to tipping or falling loads

Bruises. Bone fracture.

When handling with industrial truck, observe the following basic rules:

- Wear personal protective gear (such as protective footwear and protective gloves).
- Do not walk or stand under a suspended load.
- Use only suitable means of transport (such as an industrial or lift truck).
- Use only industrial trucks with appropriate capacity for loading. Unit weight – Refer to Specifications.
- Secure the unit so that it cannot tip or fall.

Transportation on casters

The unit is equipped with lockable casters on the front end of the unit. Extra care should be taken when transporting the unit over gaps in the floor, such as when entering / exiting an elevator.

Damage to property due to tipping of the unit.

When rollers are blocked by obstacles, there is a risk that the unit may tip.

- Move the unit slowly and carefully over flat surfaces.
- Keep possible obstacles out of the work area.

Damage to property due to unintended rolling of the unit.

- Place the unit on a level surface.
- Lock the rollers' brakes.

Storing the Unit

These storage conditions apply to the following:

- New units
- Units that were already in operation but will be temporarily out of operation. Refer to Temporary Placing Out of Operation.

Store the units as follows:

- Completely drained of coolant to prevent possible damage due to freezing.
- Dry, dust-free environment, protected against direct sunlight.
- According to required storage temperature and relative humidity. Refer to Specifications.
- Protection caps should be installed for the coolant inlet and outlet connections.
- For storage that exceeds three months, it is recommended that the unit is placed inside its original packaging.

Preparing the Unit for Further Transport

For detailed information and specific instructions on how to prepare the unit, refer to Safety Precautions.

NOTE

Risk of damage due to improper transportation

A coolant that has not been drained or packaging with inappropriate dimensions may cause damage during transport.

- Drain the coolant before transporting the unit. Refer to Draining Procedure.
- Use proper packaging.

Transporting the Unit (after use)

Requirements

- Unit is switched off and disconnected from the electrical power source.
- Unit and coolant cooled to the ambient temperature.
- Coolant is drained. Refer to Draining Procedure.
- Coolant hoses disconnected from the unit. Refer to Disconnecting the Coolant Hoses.

Procedure

1. Pack the unit according to the transport conditions that can be expected.
   Laird advises to use original packaging, if available, or an equivalent packaging.
2. Mark the packaging with the appropriate symbols. Refer to Symbols on the Packaging.
   The unit can now be transported.

Installation Requirements

1. Minimum Clearance from obstructions is required as shown to ensure that air intake and air discharge is not blocked as this could affect cooling capacity.

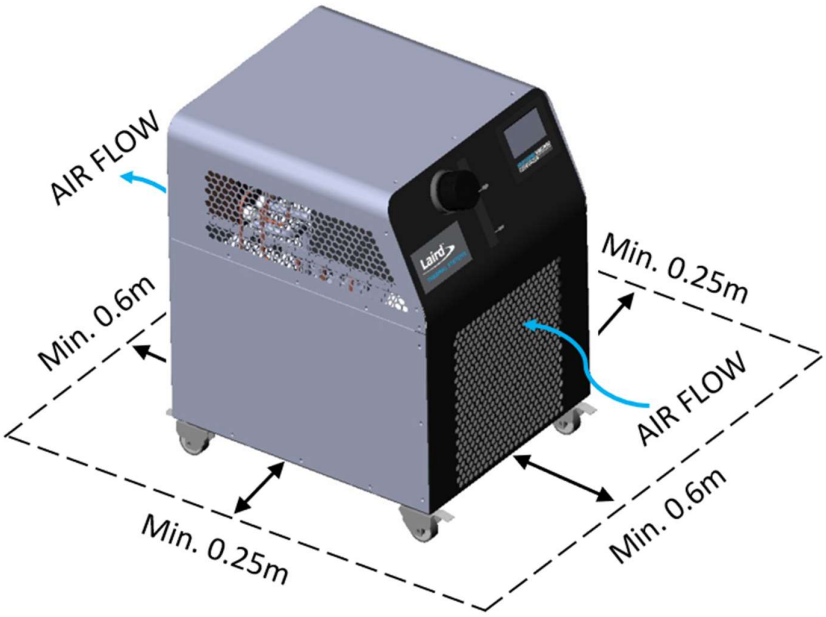


Figure 14 Minimum Clearance required for Unit Installation

2. The location must be level
3. When choosing the installation location, the following must be kept in mind:
    a. The flow of the cooling air must not be restricted.
    b. Coolant inlet and coolant outlet connections must be easily accessible.
    c. Power Cord must be easily accessible.
    d. All hoses must be installed without sharp bends.

Installation Procedure

Connect Hoses

NOTE

Risk of damage by using improper or faulty coolant hoses

This may lead to damage to persons, damage to property, or corrosion damage.

- When choosing coolant hoses pay attention to burst pressure and compatibility with coolant.
- Only use coolant hoses without any signs of damage.
- If water is being used as coolant, ensure that non-transparent hoses are used to prevent algae growth in the water. Otherwise, appropriate additives must be used.

NOTE

When connecting the coolant hoses pay attention to flow direction. Follow the documentation released by the manufacturer of the unit to be cooled.

Transparent coolant hoses increase algae growth and bio-fouling of the components in the unit and this reduces the performance of the unit. Thus, only use non-transparent coolant hoses.

The coolant hoses are connected to the unit by means of couplings. Coolant inlet and coolant outlet are labeled with respective symbols.

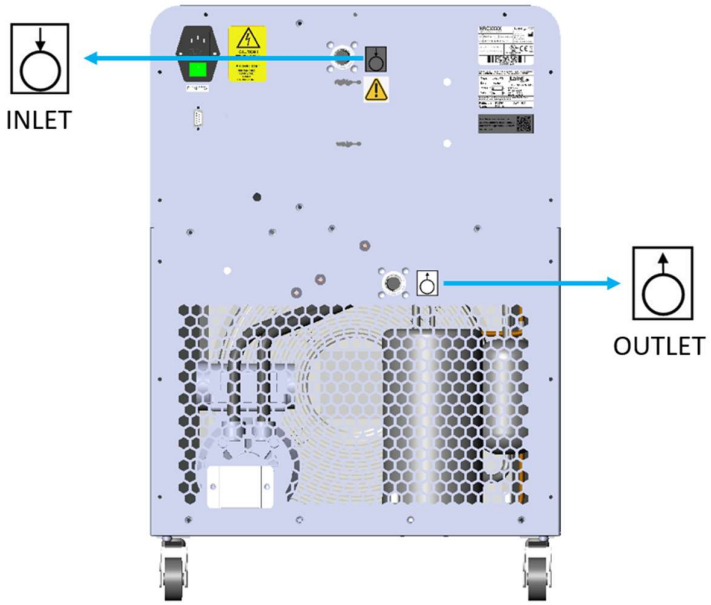


Figure 15 Connecting Hoses

Requirements

- Unit prepared for maintenance. Refer to Preparing the Unit for Maintenance
- Hoses

Procedure

1. Remove the protection caps from the coolant inlet and coolant outlet connections of the unit.
2. Connect an appropriate coolant hose to the coolant inlet and coolant outlet respectively.
3. Connect the coolant hoses to the corresponding connections of the unit to be cooled.

The coolant hoses are now connected to the unit.

Disconnect Hoses

The coolant hoses are connected to the unit at the coolant inlet and coolant outlet connections, labeled with respective symbols.

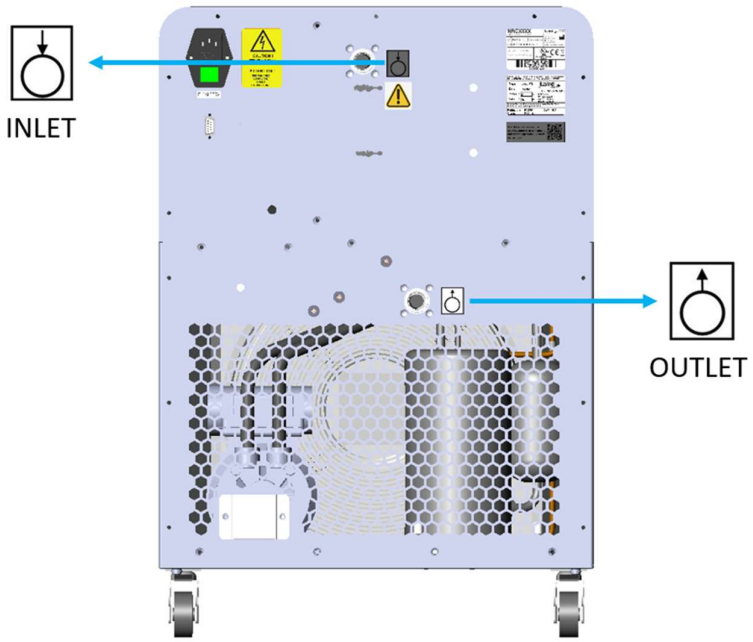


Figure 16 Disconnecting Hoses

Requirements

- Unit prepared for maintenance. Refer to Preparing the Unit for Maintenance.
- Coolant cooled to the ambient temperature.

Required Tools and Materials

- Absorbent cloth
- Bonding agent
- Protection caps

Procedure

1. If the coolant inlet and outlet fittings have quick disconnects installed by the customer, disconnect the hoses from coolant inlet and outlet fittings on the back of the unit.
2. If the coolant inlet and outlet fittings do not have quick disconnects or valves, the system must be drained before disconnecting the hoses from fittings on the back of the unit.
3. Secure the coolant inlet and coolant outlet connections with protection caps against soiling.

The coolant hoses are now disconnected from the unit.

Connecting Power

Requirements:

- The unit construction provides protection against the risk of electrical shock by grounding appropriate metal parts. The protection will not function unless the power cord is connected to a properly grounded outlet. It is the user's responsibility to assure a proper ground connection is provided.
- Power Cord with C13 connector (not supplied with the chiller)
- Use cable rated for 10A 250V with IEC320-C13 receptacle (for VRC1200/VRC2400) or 16A 250V with IEC320-C19 receptacle (for VRC4500). The customer side of the cable must follow required standard for the country of installation.

Procedure

1. Cable with a C13 Connector or C19 Connector should be connected to the IEC power connection on unit as shown below.
2. Turn the Power Switch ON.
3. When the Power Switch is ON, LCD panel should light up.

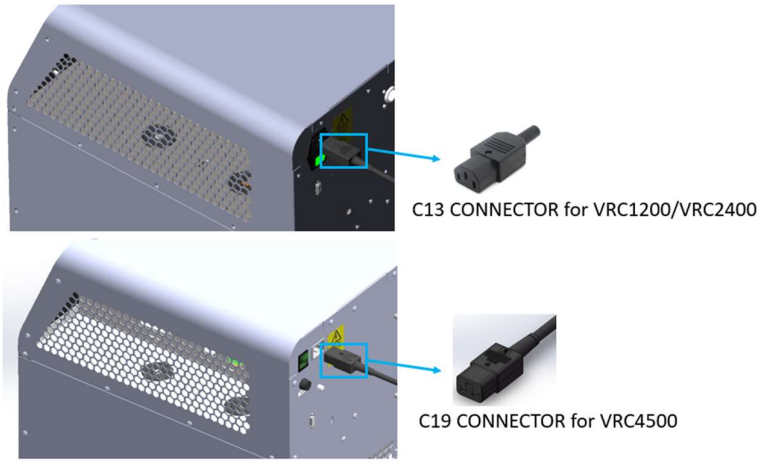


Figure 17 Connecting Power

Adding Coolant and Priming Unit

The unit is not intended for use with corrosive fluids. Automotive Antifreeze should never be used as a freezing point depression or corrosion protection fluid. Automotive antifreeze contains additives that can damage system components and will void the warranty.

Approved fluids and their normal operating temperature ranges are:

- Filtered/Single Distilled water, +10°C to +40°C
- Up to 50% Inhibited Ethylene Glycol (EG) /Water, +5°C to +40°C

Do not connect the unit to potable water source.

The maximum static pressure of the coolant filled in unit is up to 0.53MPa, according to coolant level high marking on the front panel.

It is important to maintain the proper mixture of EG and water over time. Instruments are available on the market for measure glycol content and should be used periodically and when refilling the system to check the coolant mixture ratio.

Inhibited EG should be used when the coolant is being exposed to aluminum components in order to prevent galvanic corrosion.

Suggested Contaminant Limits:

	PPM
Organics	
Algae, Bacteria, etc.	0
Inorganic Chemicals	
Calcium	<10
Chloride	<25
Copper	<1.0
Iron	<0.2
Lead	0
Magnesium	<5
Manganese	<0.05
Nitrates \ Nitrites	<10
Potassium	<2
Silicate	<5
Sodium	<4
Sulfate	<25
Hardness	<1
Total Dissolved Solids	<25
Other Parameters	
pH	6.8. 7.5
Resistivity	<0.1 MΩ-cm

Requirements

- Unit prepared for maintenance. Refer to Preparing the Unit for Maintenance.
- Power connected to unit.
- Coolant hoses connected to the unit (Make sure the hoses are corrected to the correct ports).

Required Tools and Materials

- Filling funnel
- Measuring cup
- Absorbent cloth

Procedure

1. Remove the Fill Cap.
2. For information regarding coolant to be used and quantity, refer to Specifications. Use a filling funnel to avoid moistening any current-carrying components with coolant.
   Note: If refilling coolant, go to last step.
3. Add coolant up to required level. Ideal coolant level is just below the 'HIGH' marking on the front view port of the tank.
4. Press the 'PUMP' button on the LCD panel to fill the coolant lines to the application.
5. When the tank level starts reducing, continue adding coolant through the fill port, until the ideal coolant level is reached with the pump continuously running.
6. Note: Do not let the pump run dry as it can be damaged.
7. Mount the coolant cap again.

The coolant is now added.

Chiller Operation

The chiller unit consists of the following subunits:

1. Refrigeration Circuit
   The refrigeration circuit consists of evaporator, compressor, condenser, expansion valve and refrigerant. The coolant returning from the customer's application exchanges with the refrigerant in the evaporator. The evaporated refrigerant is compressed by the compressor and sent to the condenser. In the condenser, heat is rejected from the refrigerant to the ambient air with the help of the condenser fan. Here refrigerant is condensed and enters the electronic expansion valve. The expansion valve cools the liquid refrigerant which then goes to the evaporator to exchange heat again with the coolant and this cycle continues. The system also consists of a 'Hot gas bypass valve' in the heating loop, where the condenser coil and expansion valve are bypassed partially or completely. The refrigerant flows through this loop for cases where the customer load is too low or where raising the temperature of the coolant is necessary to maintain stable application temperature.

2. Coolant Circuit
   This circuit consists of the evaporator, coolant tank, pump and coolant. Temperature of the coolant is regulated in the evaporator which then enters the coolant tank. This coolant is circulated by the pump to maintain the customer application temperature. Coolant from the customer application is circulated back to the evaporator and this cycle continues.

3. Control Panel
   The control panel is responsible for the interaction of the different components with each other and to integrate the sensors in order to achieve the required temperature setpoint. This is also used for monitoring the state of the system.

Additional information on the system can be found in the Plumbing & Refrigeration Diagram and Wire Diagram.

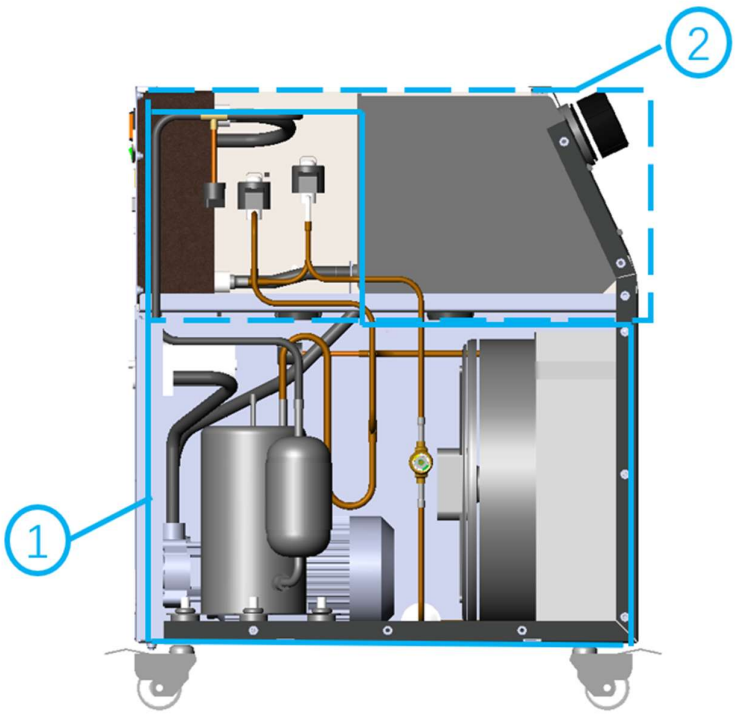


Figure 18 Refrigerant Circuit and Coolant Circuit

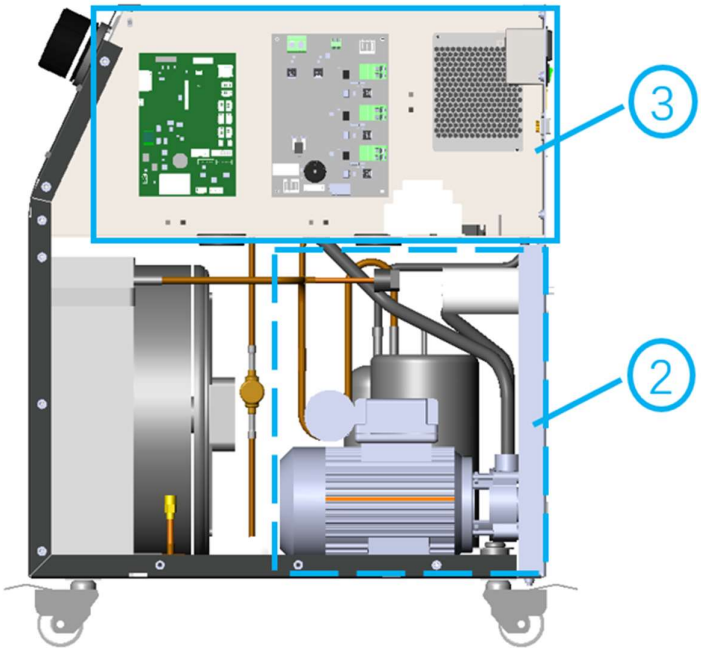
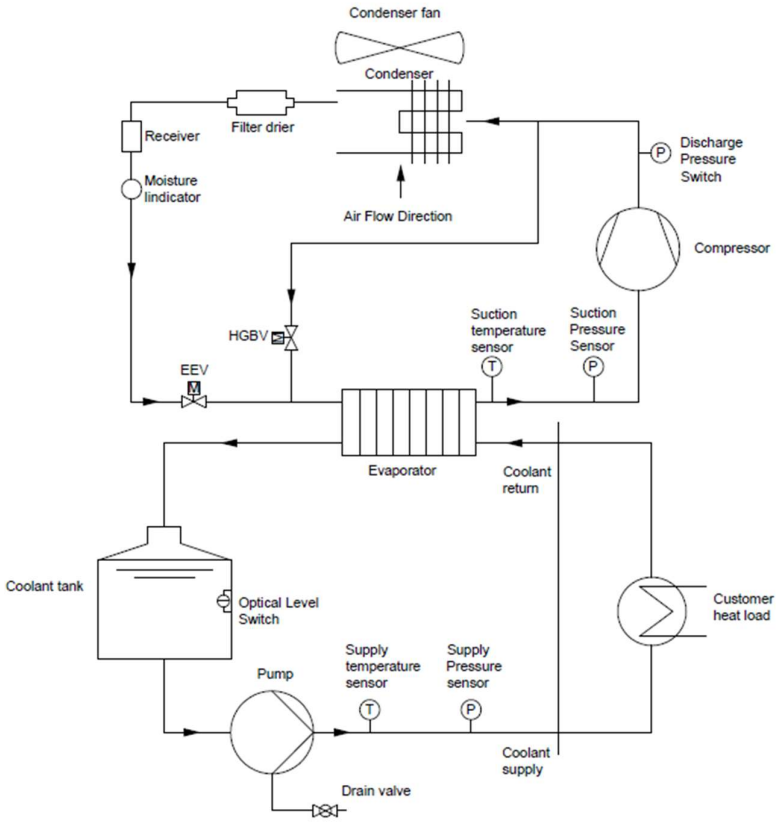


Figure 12 Coolant Circuit and Control Panel

Plumbing & Refrigeration Diagram



Wire Diagram

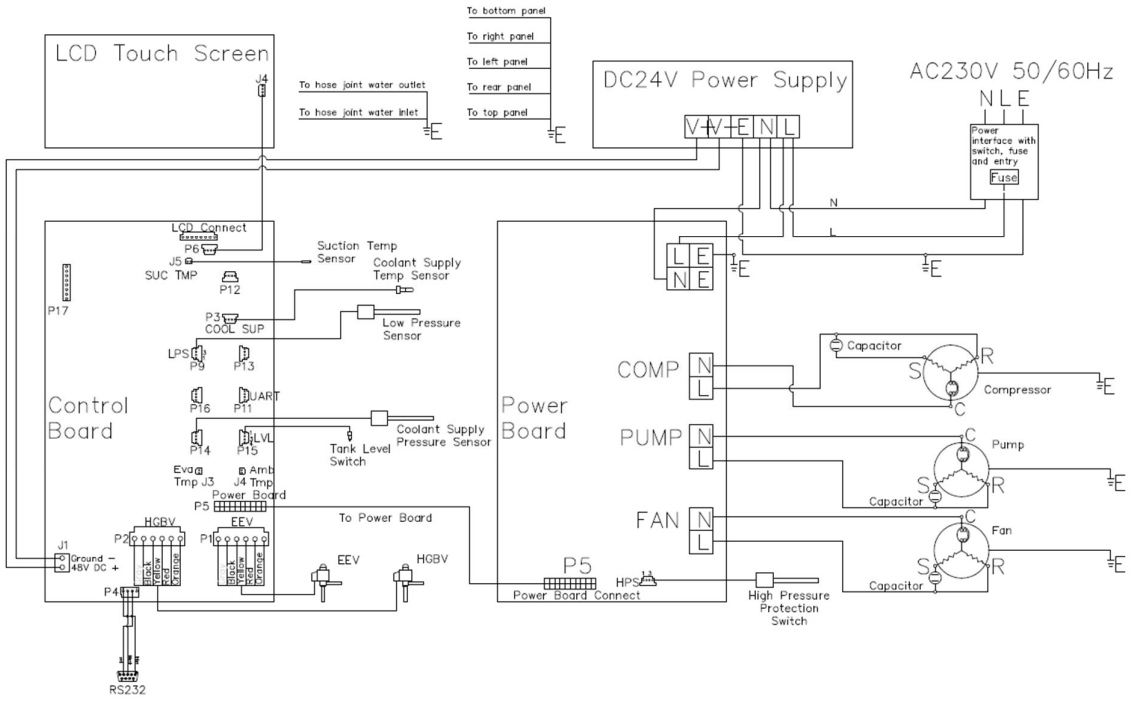


Figure 13 VRC1200/2400 wiring diagram

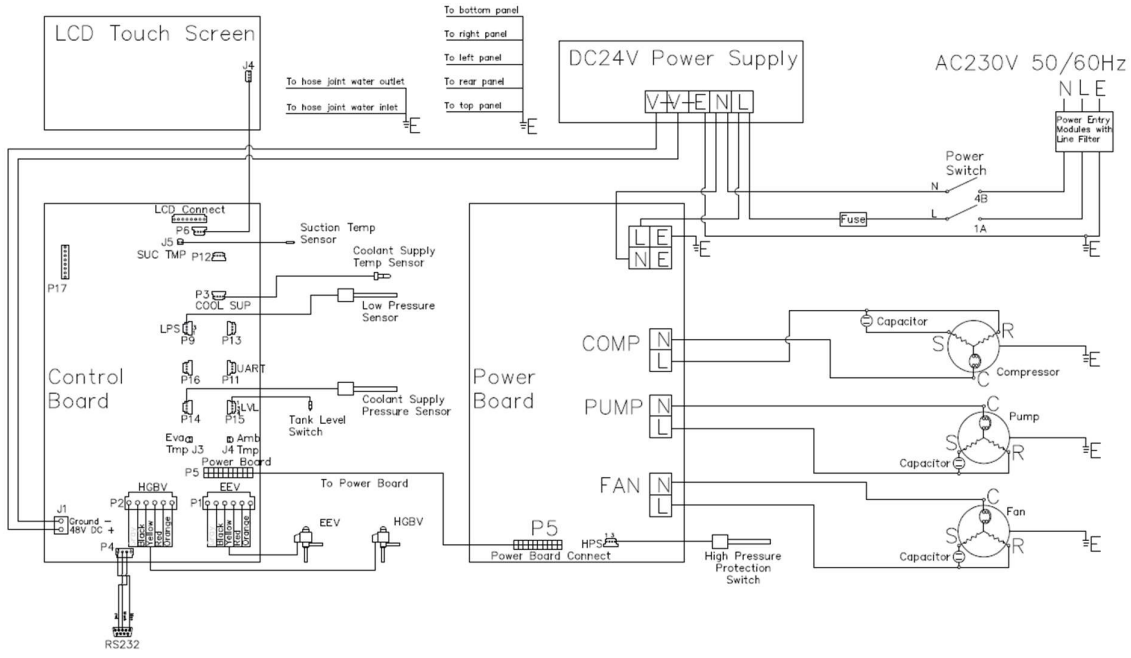
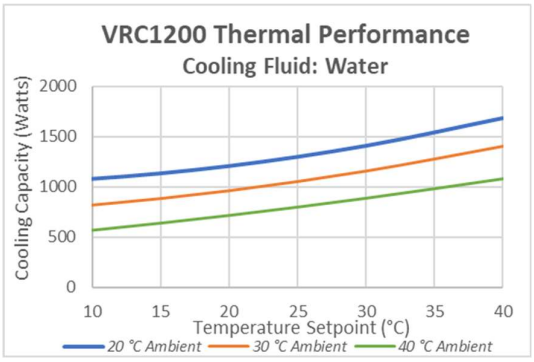


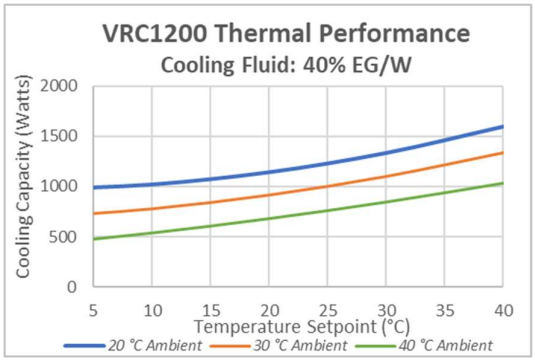
Figure 14 VRC4500 wiring diagram

Performance Graphs

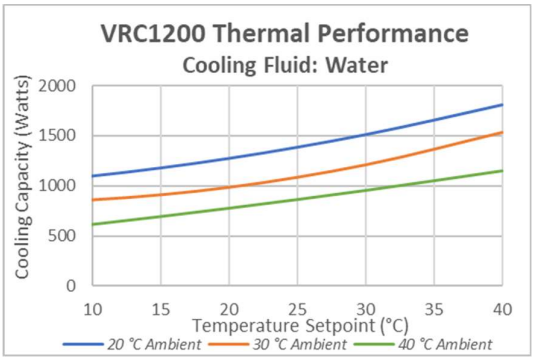
Thermal Performance

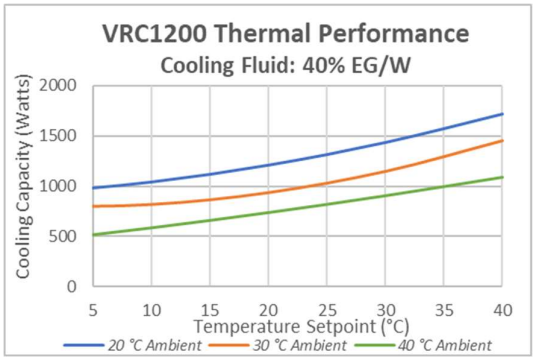
VRC1200 - 50 Hz



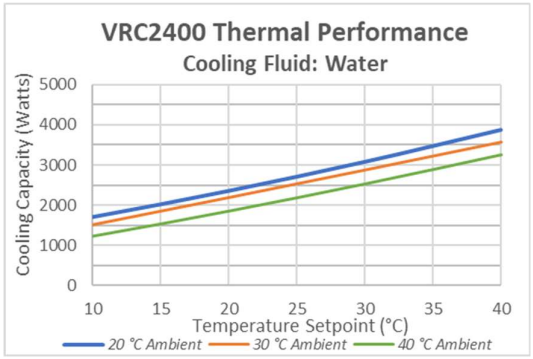


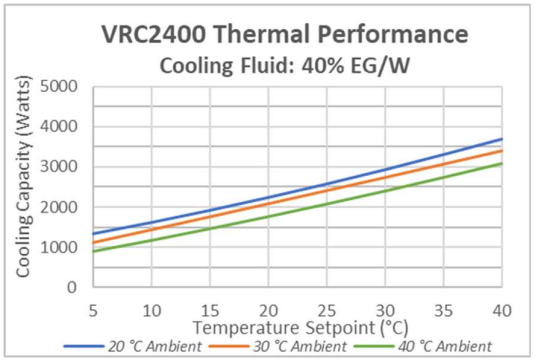
VRC1200 - 60 Hz



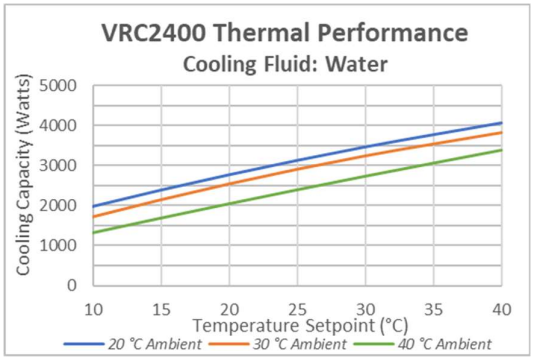


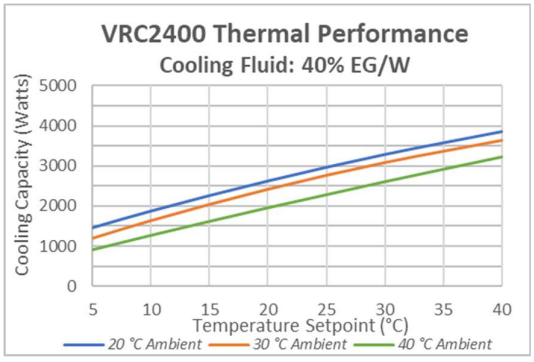
VRC2400 - 50 Hz



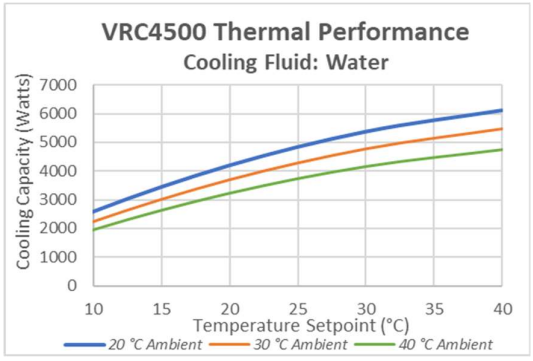


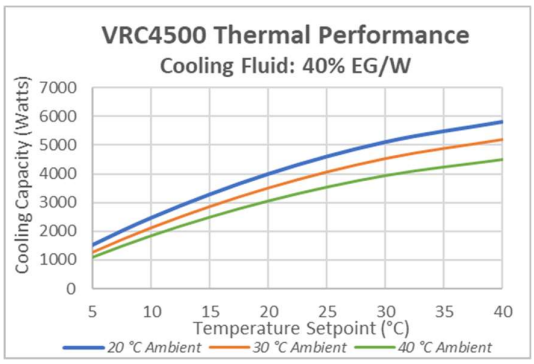
VRC2400 - 60 Hz



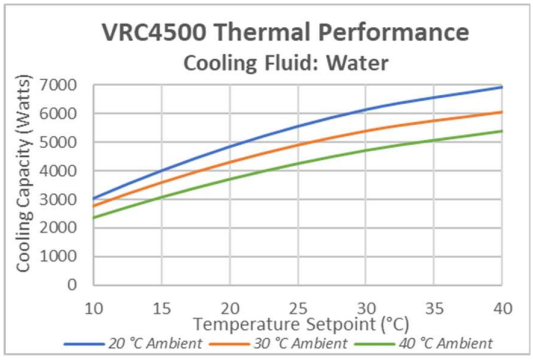


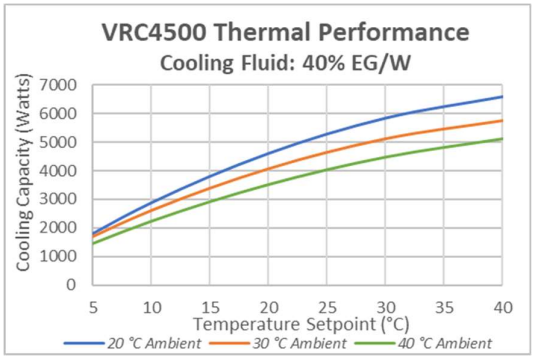
VRC4500 - 50 Hz





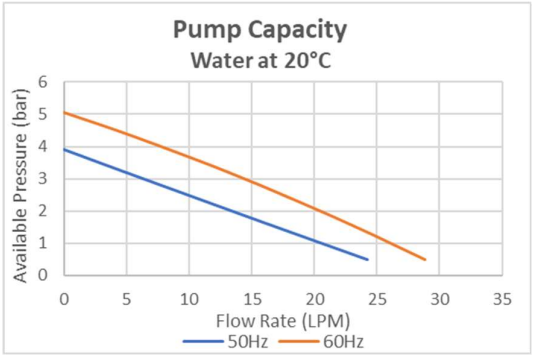
VRC4500 - 60 Hz

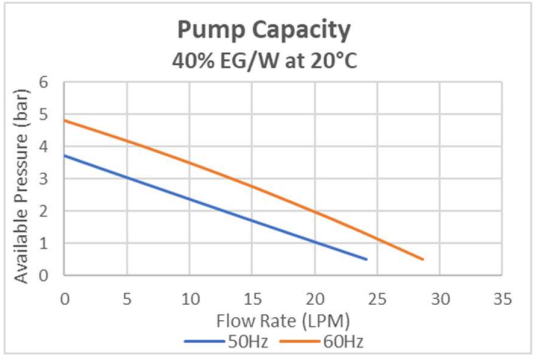




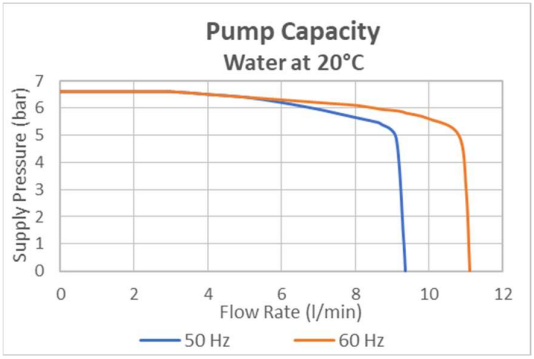
Pump Performance

BT1 PUMP FOR VRC1200 / 2400 / 4500

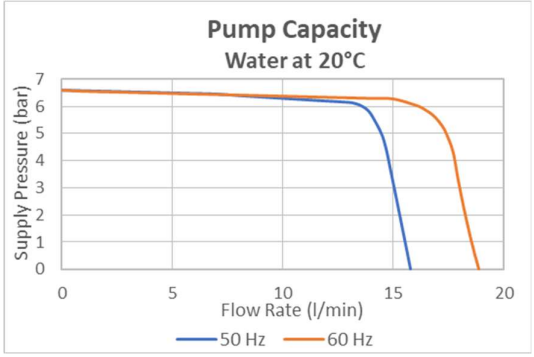




BV1 PUMP FOR VRC1200



BV2 PUMP FOR VRC2400 / 4500



Chiller Dimensions

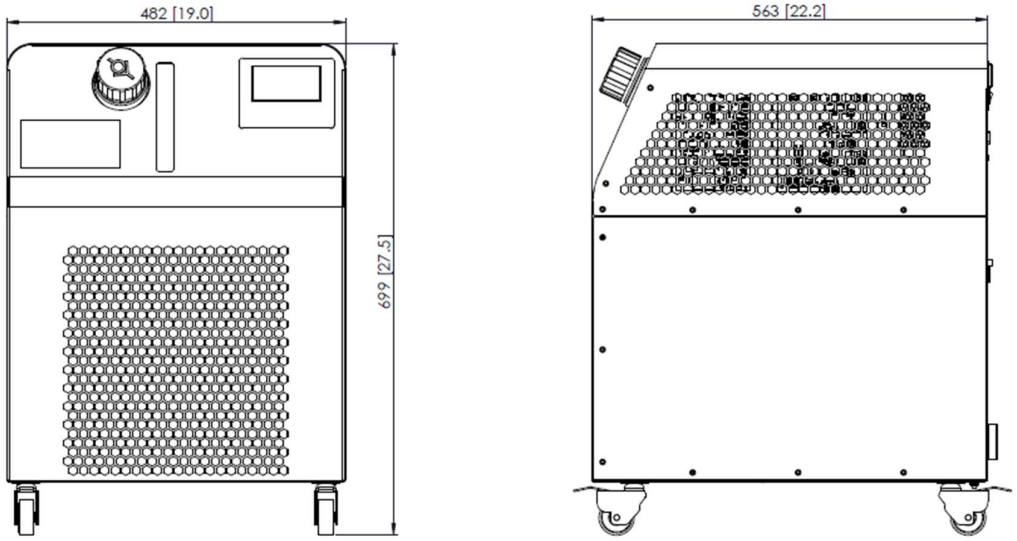


Figure 15 VRC1200 and VRC2400 Chiller Overall Dimensions

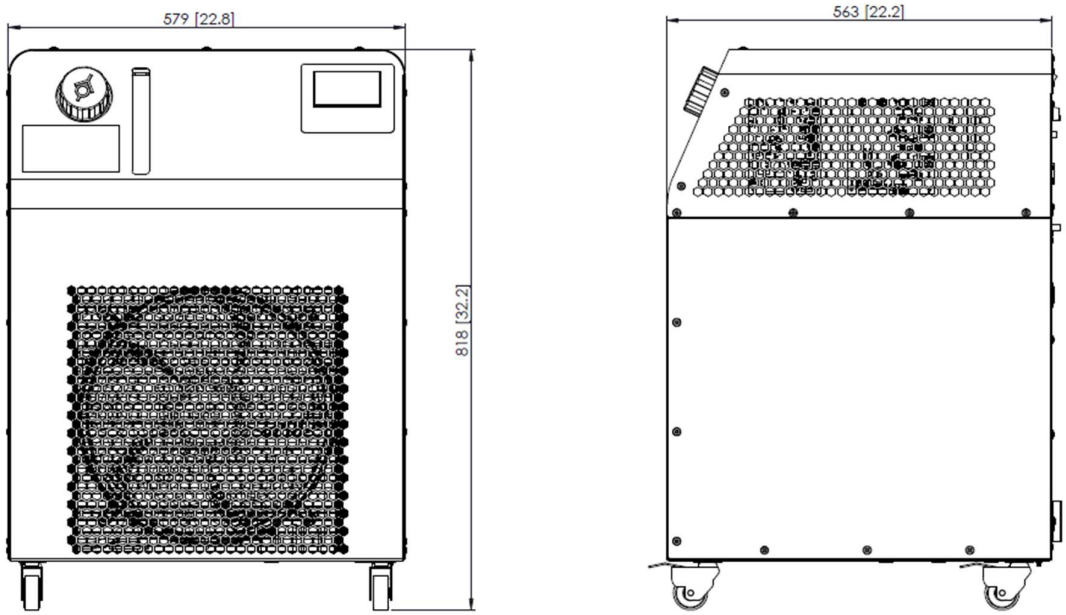


Figure 16 VRC4500 Chiller Overall Dimensions

NOTE:

1. Dimensions are in mm
2. Dimensions in parathesis are in inches.

Controller Display Panel Functions

Startup Screen

When the unit is first powered on, the touch panel shows this screen for 10 seconds.

Figure 17 Start-up Screen

Main Screen

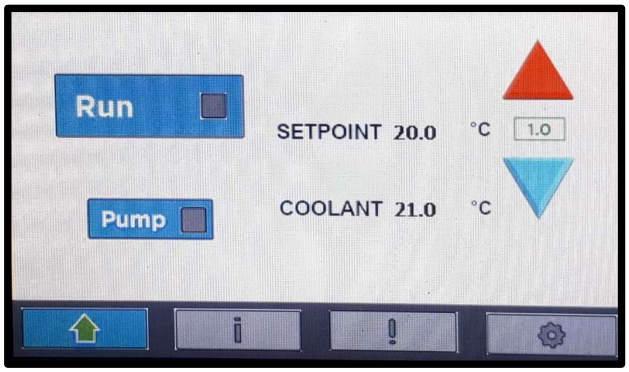
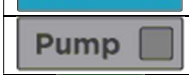


Figure 18 Main Menu

Buttons	Description
	Main Menu is selected
	Information Menu is selected
	Alarm menu is selected
	Settings menu is selected
	Pump is OFF
	Pump is ON
	Chiller is OFF
	Chiller is running
	Pump Button is disabled since Chiller is running
	Setpoint increments/decrements in 0.1

1.0	Setpoint increments/decrements in 1.0
	Increase setpoint by selected increment level
	Decrease setpoint by selected decrement level
	Stores set point in flash memory

Running the Pump

The pump can be switched on by pressing the PUMP button on screen. The box will turn from grey to green which indicates that the pump is on. By clicking the PUMP button again, the pump will switch off turning the box back to grey.

Note: Pump ON/OFF function is disabled during running of machine.

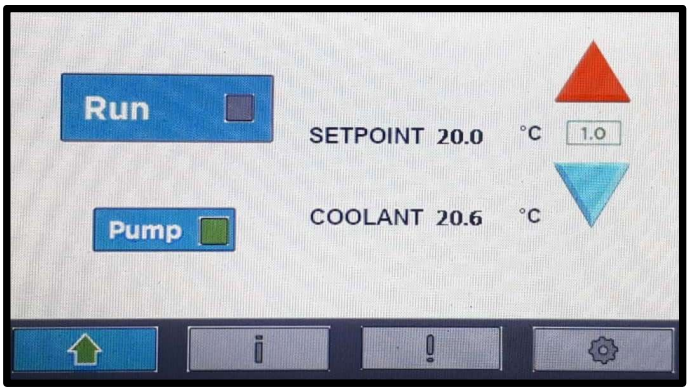


Figure 19 Running Pump

Choosing the Coolant Setpoint

The Coolant setpoint can be set by choosing values using the arrows and changing the increments accordingly. By clicking on the increments, the increment can be changed from 0.1 to 1.0 and vice versa.

Running the system

The system can be run by pressing the RUN button on screen. The box will turn from grey to green which indicates that the machine is running. In order to switch OFF the machine, click the button again.

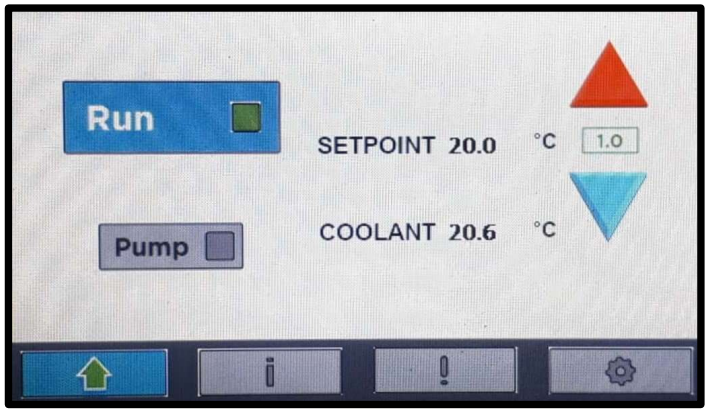


Figure 20 Running the Machine

Sleep Screen

Touch panel goes to sleep when the screen has been inactive for 3 minutes and shows coolant supply temperature. The system doesn't go to sleep screen when the information screen is being displayed or when the unit is not running.

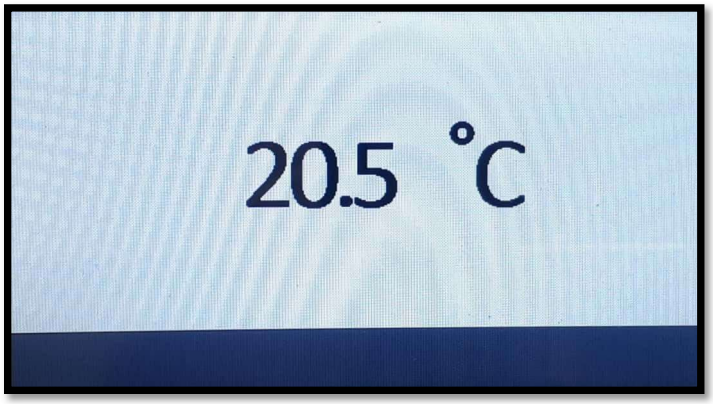


Figure 21 Sleep Screen

Information Screen

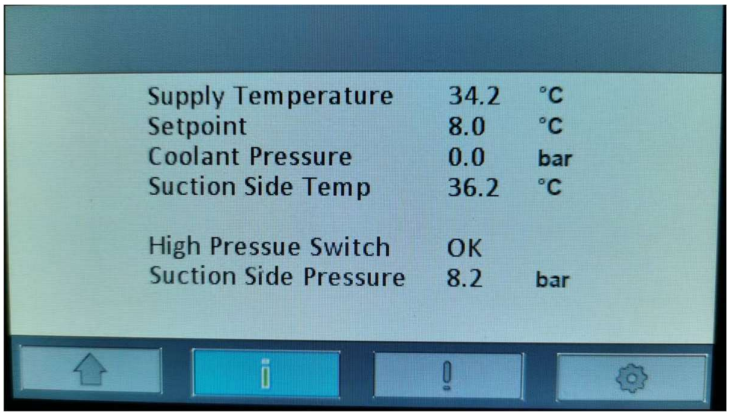


Figure 22 Information Screen

In order to see information related to Coolant Supply and Refrigerant, click on the Information Menu. According to the units selected in the settings menu, the Temperature unit will be shown at the bottom.

The following information is displayed:

	Information	Description
Coolant Supply	Temperature	This is the Supply Temperature from the chiller to the application
	Temperature setpoint	This is the Temperature Setpoint set by User in the Main Menu
Refrigerant	Suction Side Temperature	This is the temperature on the suction side of the compressor
	Evaporating Temperature	This is the temperature of the refrigerant before entering the evaporator

Alarms Display Screen

If the system is not in an alarm condition, then the alarms tab doesn't show any alarm.

Figure 23 Alarm screen with no active alarms

If the system experiences an alarm condition, the alarm button changes on the home screen to indicate this.

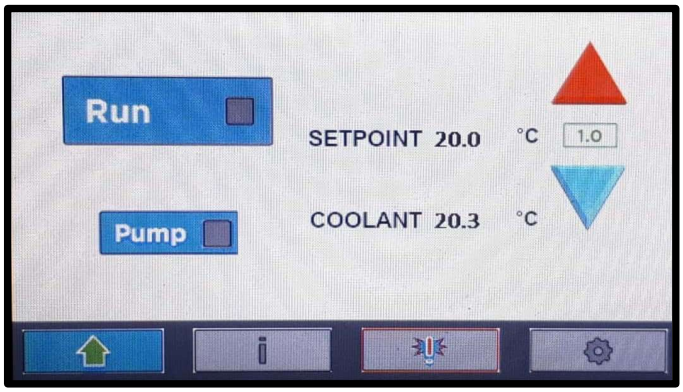


Figure 24 Home screen with an active alarm

Acknowledging Alarms

Alarms can be acknowledged individually by selecting them and then pressing the ACKNOWLEDGE button. When there are multiple alarms, they can be acknowledged together by pressing the SELECT ALL button and then the ACKNOWLEDGE button.

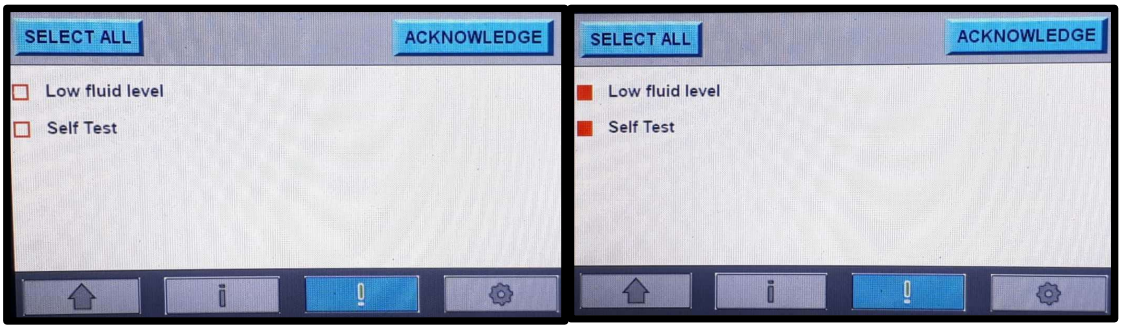


Figure 25 Acknowledging Alarms

Buttons	Description
	Alarm has been set
	Amber alarm
	Amber alarm Selected
	Red Alarm
	Red Alarm Selected

Red alarms are used to indicate an abnormal system condition and is usually associated with the shutdown of a component or the whole system. There is an audible alarm for this condition and requires an action from the customer for the system to restart.

Amber alarms are warnings to indicate an abnormal system condition, but the system or components are not shut down. There is no audible alarm for this condition.

For specific alarm conditions and troubleshooting information, refer to section Alarms.

Settings Screen

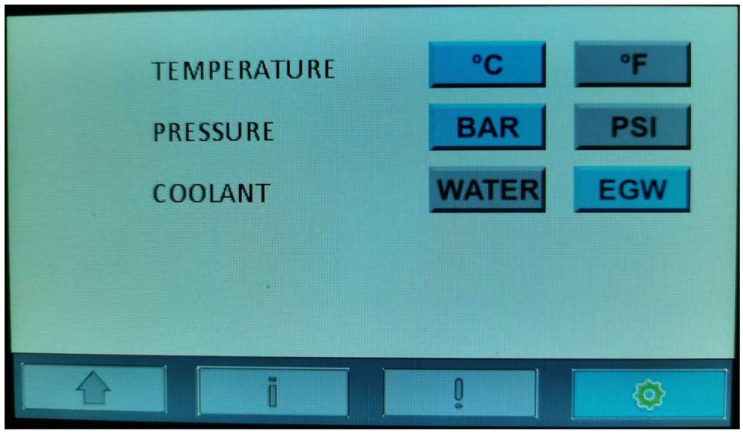


Figure 26 Setting Menu

Setting Units

The units of measure for temperature can be selected in the Settings Menu. The options available for temperature are °C/°F.

Choosing the Coolant

The coolant (Water/ Ethylene Glycol) can be chosen on the Settings Menu. The Ethylene Glycol Percentage can be chosen once the EGW button is pressed. This selection limits the temperature set point value that the customer can select. Below are the temperature range for different glycol percentages. Note that selecting the correct coolant is the responsibility of the customer and should match what is filled in the system by the customer. Selecting the wrong coolant may cause damage to the equipment.

Water: 10°C to 40°C
10% Ethylene Glycol: 5°C to 40°C
20% Ethylene Glycol: 5°C to 40°C
30% Ethylene Glycol: 5°C to 40°C
40% Ethylene Glycol: 5°C to 40°C

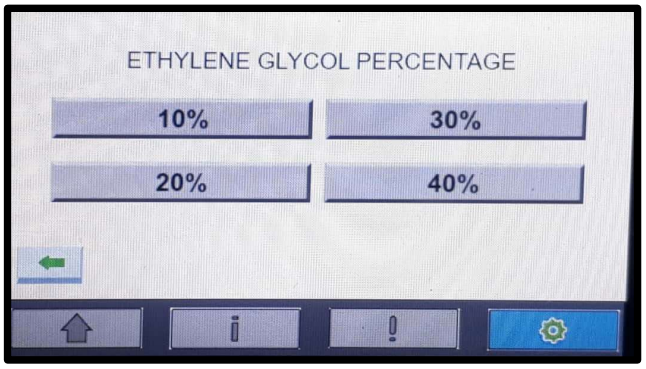


Figure 27 Choosing the Coolant

Troubleshooting

For troubleshooting, use the following:

- Alarm status screen
- Plumbing & Refrigeration Diagram
- Troubleshooting table (below)

Issue	Possible Cause	Corrective Measures	Clearance By
Unit does not start	Power not applied. Electrical connection not correct or no mains connection	Check power supply and ensure proper voltage in the line. Check connection, insert mains plug.	Operator
	Coolant level too low. Alarm for low coolant will be active	Check coolant level and top off, if necessary. Refer to Adding Coolant	Operator
	Main switch not turned on	Turn main switch on	Operator
Unit running but cooling capacity is too low	Buckled or pinched coolant hoses	Install the hoses with a larger radius to avoid sharp bends.	Operator
	Improperly placed unit	Required clearance with the wall of the unit. Refer to Installation Requirements.	Operator
	Blocked Condenser	Clean condenser. Refer to Cleaning the Heat Exchanger.	Operator
	Coolant level too low	Check coolant level and top up, if necessary. Refer to Adding Coolant.	Operator
	Disconnected coolant hoses	Connect the coolant hoses. Refer to Connecting the Coolant Hoses.	Operator
	Fan does not rotate	Check to determine if the fan is rotating.	Operator
	Ambient air temperature too high	Operate unit within allowable ambient temperature range.	Operator
	Refrigeration circuit not working properly	Confirm that all alarm conditions are cleared.	Operator
Noise	Blocked cooling circuit	Ensure that cooling circuit is not blocked.	Operator
	Blocked Condenser	Clean condenser. Refer to Cleaning the Heat Exchanger.	Operator

Alarms

*- **Red**: Critical with Stop, **Amber**: Notify, **Green**: Status

	Alarm	Criticality	Alarm Description	Cause	Effect	Action Required/ Troubleshooting
Refrigerant	Refrigerant compressor suction side pressure low	Red	Refrigerant Compressor suction side pressure is lower than 1.5 bar. Alarm will reset after pressure is greater than 2.0 bar.	Possible refrigerant leak Or Unit has been sitting in low ambient before first start-up	Turns off refrigeration loop. Pump keeps running	Check if the unit has been sitting in ambient temperature below the specified operating temperature. If so, move the system to recommended operating ambient temperature and wait for few minutes for the system refrigerant to warm up. After fixing above issue, acknowledge the alarm on the LCD screen. This will clear alarm. If the problem persists, contact LTS customer service.
	Refrigerant compressor side pressure high	Red	Refrigerant Compressor side pressure is higher than 22 bar. Alarm will reset after pressure drops below 20 bar.	Ambient temperature is high or Thermal load on the system is high or Condenser fan is not running or Condenser fan air flow is blocked	Turns off refrigeration loop. Pump keeps running	Check if the ambient temperature is too high or above operating limits. Check if the load on the system is beyond the specified capacity for specific operating temperatures. Check if the air intake to the condenser fan is blocked or obstructed by something. After fixing above issue, acknowledge the alarm. This will clear alarm on the LCD screen. Now run the unit. If the problem persists, contact LTS customer service.
	Compressor suction temperature sensor failure	Red	Compressor suction side temperature sensors is not working properly	Compressor suction side temperature sensors is not working properly	If this happens during system stat-up, unit would not Run. If this happens while the system is running, then the entire system shuts down.	Turn off the power switch to the unit off. Wait 5 seconds to turn the power switch on again and Run the unit after 30 seconds. If the problem persists, contact LTS customer service.
	Evaporator temperature sensor failure	Red	Evaporator temperature sensor is not working properly	Evaporator temperature sensor is not working properly	If this happens during system stat-up, unit would not Run. If this happens while the system is running, then the entire system shuts down.	Turn off the power switch to the unit off. Wait 5 seconds to turn the power switch on again and Run the unit after 30 seconds. If the problem persists, contact LTS customer service.
	Compressor overload	Red	Compressor overcurrent/heat	High ambient temperature or high heat load on the unit	Entire system stops running	Check if the ambient temperature is too high or above operating limits. Check if the load on the system is beyond the specified capacity for specific operating temperatures. After fixing above issue, acknowledge the alarm. This will clear alarm on the LCD screen. If the problem persists, contact LTS customer service.

	Alarm	Criticality	Alarm Description	Cause	Effect	Action Required/ Troubleshooting
Coolant	Fan overload	Red	Fan motor overheat, temperature higher than 150℃	Fan malfunction or stuck	Entire system stops running	Check if the fan can turn easily After fixing above issue, acknowledge the alarm. This will clear alarm on the LCD screen. If the problem persists, contact LTS customer service.
	Pump overload	Red	Pump motor overheat	Pump malfunction or stuck	Entire system stops running	Check if the fan can turn easily After fixing above issue, acknowledge the alarm. This will clear alarm on the LCD screen. If the problem persists, contact LTS customer service.
	Low fluid level	Red	Coolant fluid level is low.	Possible leak in the coolant line	Entire system stops running	Check to see if the coolant level is at the recommended level on the front fill port. Add coolant if necessary and acknowledge the alarm on the LCD screen. This will clear the alarm. Now run the unit. If the problem persists, contact LTS customer service.
	Coolant supply temperature sensor failure	Red	Coolant supply temperature sensor is not working properly	Coolant supply temperature sensor is not working properly	If this happens during system stat-up, unit will not run. If this happens while the system is running, then the entire system shuts down.	Turn off the power switch to the unit off. Wait 5 seconds to turn the power switch on again and Run the unit. If the problem persists, contact LTS customer service.
	Coolant supply temperature too low	Amber	Coolant supply temperature is 2°C below the setpoint	The load is too low or HGBV is not opening enough	Turns off refrigeration loop. Pump keeps running. When Coolant supply temperature is 2°C above the setpoint, turn on refrigeration loop.	Verify the heat load has not exceeded the rating of the recirculating chiller. If the unit is still powered, check the alarm screen to find the referenced alarm in this table. After fixing the issue, acknowledge the alarm on the LCD screen. This will clear the alarm. Now run the unit. If the problem persists, contact LTS customer service. If the unit was shut down, repower and run the unit. If the problem persists, contact LTS customer service.
Self-Test	Self-Test	Red	Controller checks whether all the sensors are functioning properly after the power switch is turned on	Sensors not connected properly or component failure	System wouldn't Run if self-test fails	Check if there are any other alarms listed in the alarms page of the LCD screen along with this alarm. Check if those issues can be resolved using the guidelines above. After fixing the issue, acknowledge the alarm on the LCD screen. This will clear the alarm. Now Run the unit. If the problem persists, contact LTS customer service.

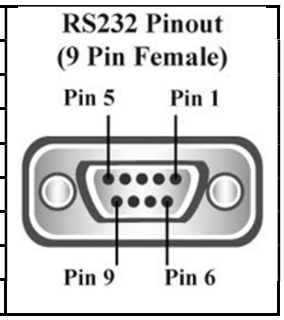
Communications Interface

Instructions for Setup

RS232 serial communication is available. It's accessible via the DB-9 connector on the rear of the chiller. Refer Inadmissible Operating Conditions to avoid any safety hazards.

A Terminal Emulator or other comparable device will need to be connected to the DB-9 to allow command to be entered. The DB-9 pinout at the rear of the chiller is as follows:

Pin 1	--
Pin 2	TXD
Pin 3	RXD
Pin 4	--
Pin 5	GND
Pin 6	--
Pin 7	--
Pin 8	--
Pin 9	--



Terminal Settings:

Baud Rate 115200, Data – 8-bit, Parity – none, Stop – 1 bit, Flow Control - none

Commands and responses

Command	Description	General Response
CMP	Compressor on/off	Status of Compressor query (returns "ON/OFF")
COL	Set/Get Coolant type	Coolant Percentage (returns "xx")
CST	Coolant Supply Temp	Coolant Supply Temperature query (returns “xxx.xx C/F”)
CTL	Set/get control loop	System Control Loop [R {Run}, S {Stop}]
DAT	Set/Get date	Set/Get Date (returns "xx/xx/xx)
LVL	Coolant level sensor	Coolant Level Switch status query (returns “LOW”, “OK”)
MOD	Model	Displays the model number
PMP	Pump on//off	Control Power to Pump [ON, OFF] (default = OFF)
REF	Refrigerant type	Refrigerant type R513A
SCF	Degrees C or F	Select °C or °F [C, F] (default = C)
SSN	System serial number	Serial number is displayed
TIM	Set/Get time	Time [00:00:00-23:59:59] (default = 00:00:00)
TSP	Temp setpoint	Control Temperature Set Point [10.0 to 30.0] (default = 20)
VER	Get firmware version	Version query (returns “FIRMWARE VERSION X.X”)

Command entry format

$[2-character source ID] [3 Character Command], [Data Field if required]

Command strings without contents in Data Field will be interpreted as a query.

Source ID

PC Serial link to a PC or external digital serial interface

Command Structure Examples

$PCCST (Requests current Temperature of Fluid Supply Line via PC)

$PCVER (Returns [VER FIRMWARE VERSION x.x.x])

$PCFLT (Returns [FLT fault or “NO FAULTS FOUND”])

System Maintenance and Service

Diligent maintenance is the prime factor for assuring an error-free and efficient operation of the unit. All the maintenance tasks contained in this chapter must be performed according to the maintenance intervals.

Safety

All safety and warning instructions must be reviewed completely by all personnel prior to maintenance work of the unit. Refer to Safety Precautions.

Improper Maintenance

WARNING

Danger of injury due to improperly performed maintenance.

Improper maintenance can lead to personal injury or material damage.

- Disconnect the unit from all sources of power during maintenance work.
- Ensure that there is enough working area at the beginning of the maintenance work.
- Provide all components and tools required for maintenance work.
- Keep the working area clean and tidy. Loose components and tools, which are lying on each other or lying around, are sources of accidents.
- Check all components for soiling and damage. Do not use damaged or incorrect components.
- Handle the components with care, to avoid damage.
- Assemble components properly. Comply with specified screw tightening torques.
- Secure components, to prevent them from falling or tipping over.
- Only perform maintenance work using conventional tools. Improper or damaged tools can result in personal injury.

Handling Coolant

CAUTION

Danger of slipping or endangering the environment due to spilled coolant.

Spilled coolant can cause slipping and endanger those working in the environment.

- Do not spill coolant.
- Immediately remove the spilled coolant with an appropriate bonding agent.
- Dispose the bonding agent and coolant mixture in accordance with regional regulations.

NOTE

Testing and replacing external coolant hoses.

Coolant hoses can become brittle through age and must be checked at regular intervals.

- Observe the specifications of the coolant hoses manufacturer.

Environmental Issues

NOTE

Danger to the environment due to improper handling

Environmentally conscious and anticipatory behavior of staff avoids environmentally hazardous impacts.

The following principles apply for environmentally conscious behavior:

- Environmentally hazardous substances must not get into the soil or into the drains. They should be kept in appropriate containers.
- Environmentally hazardous substances must be used and disposed according to regional regulations.
- When dealing with working fluids, remain aware of the safety data sheet of the corresponding manufacturer.

Personnel

Unless otherwise noted, all maintenance tasks described in this chapter can be performed by the operator of the unit.

Other maintenance tasks must be performed by specially trained qualified personnel. This is specially noted in the description of the single maintenance task.

Personal Protective Gear

The following personal protective gear for all maintenance work must be worn:

- Protective footwear
- Protective gloves
- Protective eyewear

Maintenance Schedule

Follow maintenance task described in table 3 to ensure proper operation of the unit.

The interval between maintenance are only recommendations and may vary depending on use of the unit and operating environment.

Table 3: Maintenance

Interval	Required Activities	Criteria	Personnel
Every 6 Months	Clean heat exchanger. Refer to Cleaning the Heat Exchanger.	Plate fins and ventilation grids polluted	Skilled employee
	Check the coolant level and replenish it, if necessary. Refer to Adding Coolant and Priming Unit.	Coolant level at or below “Low” level	Operating personnel
	Inspect coolant hoses, connections and pipes for cracks and for leaks (visual inspection)	Coolant hoses, pipes and connections are leaking	Operating personnel
	Inspect the coolant quality (visual inspection)	Turbidity, airborne particles	Operating personnel

Preparing the Unit for Maintenance

All necessary safety measures must be taken to prevent accidents when carrying out the maintenance. The following preparations must be made:

- Terminate the cooling operation.
- Let the unit and its coolant cool down to the ambient temperature.
- Switch off the unit.
- Disconnect the unit from mains by pulling the mains plug.
- Secure the unit against being switched on again.
- Verify that the unit is de-energized.
- Keep unauthorized persons away from the working area.
- Place the unit on a level surface.

Verification of Safe State after Maintenance

- Visually inspect the refrigerant line to make sure there are no leaks.
- Ensure that all screws are securely fastened
- Make sure that there are no loose electrical connections.
- Ensure that the controller completes the diagnostic.

Draining Procedure

NOTE

Risk of Damage to the pump

When the coolant level in the coolant tank is too low and if it runs the pump dry, the pump can be damaged or destroyed.

- Avoid running the pump dry to prevent damage

Requirements

- Unit prepared for maintenance. Refer to Preparing the Unit for Maintenance.
- Coolant hoses disconnected from the unit. Refer to Disconnect Hoses.
- Coolant cooled down to the ambient temperature.

Required Tools and Materials

- Collection container/Hose – Note, unit holds approximately 5-9 liters of fluid.

Procedure for Turbine Pump with Drain Valve

1. Make sure Drain Valve is closed.
2. Connect hose/Place collector container under the drain valve.
3. Open Drain Valve. (Position shown in Fig.)
4. Close Drain Valve once drained completely.

The coolant is now drained.

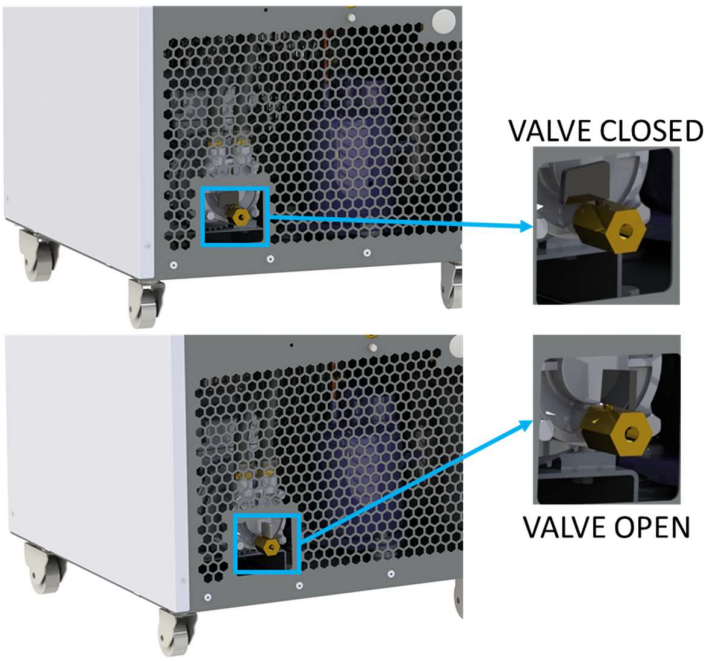


Figure 28 Draining the coolant with turbine pump

Procedure for Vane Pump not equipped with Drain Valve

1. Ready collection container and put it below the coolant outlet port of the unit.
2. Disconnect the hose from both the outlet and inlet ports.
3. Waiting for the coolant to drain until there's no flow from the outlet port anymore.
4. Using a wet vacuum, connect the vacuum source to the outlet port (lower of the two ports) until air can be heard passing through the system cleanly with not water noises.
5. Reconnect the hose or put plastic cover on the port when drained completely.

The coolant is now drained.

Figure 29 Draining the coolant with vane pump

Coolant Maintenance

Periodically inspect the coolant for contamination. Replace if the coolant becomes dirty/contaminated.

Cleaning the Heat Exchanger

Cooling capacity is heavily reduced if the heat exchanger is contaminated. The heat exchanger must be checked for contamination (particulates) regularly and be cleaned, if required.

The cleaning of the heat exchanger must be performed in accordance with the maintenance intervals.

DANGER

The use of water/chemicals for cleaning the heat exchanger can cause short circuit and damage the fan

The use of water/chemicals for cleaning the heat exchanger can damage the fan and result in a short circuit. In this case persons are in danger to get an electric shock.

- Do not clean the heat exchanger with water/chemicals.

NOTE

Damage to the fins of the heat exchanger due to improper handling of the unit.

Damaged fins of the heat exchanger lead to a reduced cooling capacity.

- Take care not to damage the fins of the heat exchanger when cleaning the heat exchanger.
- Air pressure used to clean the fins must be controlled to prevent damage to the fins.
- If the fins of the heat exchanger are not in a suitable condition, the unit must only be used again once the damage has been rectified.

Requirements

- Unit prepared for maintenance. Refer to Preparing the Unit for Maintenance.

Required Tools and Materials

- Vacuum cleaner
- Compressed air pistol/pressurized air spray
- Hand brush
- Brush

Procedure

1. Clean the condenser and grill with a vacuum cleaner, or compressed air.
2. Care must be taken not to damage the fins.

Spare Parts

VRC1200

Name	Part No.
Pump + motor 230V 50/60Hz (ST1)	387005798-SP
Pump + motor 230V 50/60Hz (BV1)	387010589-SP
Condenser Fan 230V	387008642-SP
Tank Cap	387002004-SP
Refrigerant Temperature Sensor	387005849-SP
Main Control Board	387004506-SP
Power Board	387004354-SP
Main Power Switch	387009147-SP
LCD Display Assembly	387009600-SP
Casters	387007923-SP
Main Power Fuse 10A	387010588-SP

VRC2400

Name	Part No.
Pump + motor 230V 50/60Hz (ST1)	387005798-SP
Pump + motor 230V 50/60Hz (BV2)	387010590-SP
Condenser Fan 230V	387005785-SP
Tank Cap	387002004-SP
Refrigerant Temperature Sensor	387005849-SP
Main Control Board	387004506-SP
Power Board	387004354-SP
Main Power Switch	387009147-SP
LCD Display Assembly	387009600-SP
Casters	387007923-SP
Main Power Fuse 10A	387010588-SP

VRC4500

Name	Part No.
Pump + motor 230V 50/60Hz (ST1)	387005798-SP
Pump + motor 230V 50/60Hz (BV2)	387010590-SP
Condenser Fan 230V	387009728-SP
Tank Cap	387002004-SP
Refrigerant Temperature Sensor	387005849-SP
Main control board	387004506-SP
Power Board	387004354-SP
Main Power Switch	387001961-SP
LCD Display assembly	387009600-SP
Casters	387007923-SP
Main Power Fuse 15A	387010474-SP

Declaration of Conformity

CE EU – Declaration of Conformity

Manufacturer: Laird Thermal Systems Shenzhen limited Address: 201 floor building, Dejin Industrial Park, 34# Fuyuan yi Road, Heping Community, Fuhai Town, Bao An District, Shenzhen City Guangdong Province, China
Declares that the machine indicated below: Category: Liquid cooling unit Name: VRC1200, VRC2400, VRC4500 Type: VRC1200-A1-20-BT1, VRC1200-A1-20-BV1, VRC2400-A1-20-BT1, VRC2400-A1-20-BV2, VRC4500-A1-20-BT1, VRC4500-A1-20-BV2
Complies with the provisions of the following European directives and with the national laws transposing them: Directive 2014/30/EU (EMC), Directive 2006/42/EC (Machinery), Directive 2011/65/EU (RoHS)
Complies with the used harmonized standards or applied standards: EN IEC 63000:2018; EN ISO 12100:2010 together with EN 61010-1:2010 + A1:2019 + A1:2019/AC:2019, EN 61010-2-011:2017, EN IEC 61326-1:2021, EN 61000-3-3:2013/A2:2021, EN IEC 61000-3-2:2019/A1:2021
Place of discovery of the harmonized standards or applied standards: EN 61000-3-3:2013/A2:2021, EN IEC 61000-3-2:2019/A1:2021, EN IEC 61326-1:2021, EN IEC 63000:2018, EN 61010-1:2010 + A1:2019 + A1:2019/AC:2019, EN 61010-2-011:2017 Advanced Search	IEC Webstore EN ISO 12100:2010 ISO - Advanced search
The machine must be used in accordance with the instruction manual of the machine.
This declaration relates exclusively to the machinery in the state in which it was placed on the market, and excludes components which are added and / or operations carried out subsequently by the final user.
Responsible for technical documentation: *(name, title)* Birdy Wei, LTS Engr Manager, APAC
Quality responsible *(name, title, email, signature)*: Ingo Peper, Chief Financial Officer Product.Compliance@lairdthermal.com ***Approval Date***: 16 May 2023

UKCA - Declaration of Conformity

Manufacturer: Laird Thermal Systems Shenzhen limited

Address: 201 floor building, Dejin Industrial Park, 34# Fuyuan yi Road, Heping Community, Fuhai Town, Bao An District, Shenzhen City Guangdong Province, China

Declares that the machine indicated below:

Category: Liquid cooling unit

Name: VRC1200, VRC2400, VRC4500

Type: VRC1200-A1-20-BT1, VRC1200-A1-20-BV1, VRC2400-A1-20-BT1, VRC2400-A1-20-BV2, VRC4500-A1-20-BT1, VRC4500-A1-20-BV2

Complies with the provisions of the following British laws:

S.I. 2008/1597 (Supply of Machinery (Safety) Regulations 2008), S.I. 2016/1091 (Electromagnetic Compatibility Regulations 2016), S.I. 2012/3032 (RoHS Regulations 2012)

Complies with the used designated standards or applied standards:

EN IEC 63000:2018; EN ISO 12100:2010 together with EN 61010-1:2010 + A1:2019 + A1:2019/AC:2019, EN 61010-2-011:2017, EN IEC 61326-1:2021, EN 61000-3-3:2013/A2:2021, EN IEC 61000-3-2:2019/A1:2021

Place of discovery of the designated standards or applied standards:

EN 61000-3-3:2013/A2:2021, EN IEC 61000-3-2:2019/A1:2021, EN IEC 61326-1:2021, EN IEC 63000:2018, EN 61010-1:2010 + A1:2019 + A1:2019/AC:2019, EN 61010-2-011:2017

Advanced Search | IEC Webstore

EN ISO 12100:2010

ISO - Advanced search

The machine must be used in accordance with the instruction manual of the machine.

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Responsible for technical documentation: *(name, title)*

Birdy Wei, LTS Engr Manager, APAC

Quality responsible *(name, title, email, signature)*:

Ingo Peper, Chief Financial Officer

Product.Compliance@lairdthermal.com

Approval Date: 16 May 2023

Decommissioning and Disposal

Temporarily Placing Out of Operation

DANGER

Electrical danger

Work on electrical installations may be carried out by trained and authorized electricians only.

- Switch off the unit before starting your work.
- Disconnect the unit from mains by pulling the mains plug.
- Secure the unit against being switched on again.
- Verify that the unit is disconnected.
- Carry out necessary earthing connections.
- Keep unauthorized persons away from the working area.

The decommissioned unit must be stored in a dry and dust-free room.

For recommended storage conditions, refer to Storing the Unit.

Prior to Decommissioning

Procedure

1. Finish the cooling operation.
2. Disconnect the unit from mains.
3. Let the unit and the coolant cool down.
4. Disconnect coolant hoses from the unit. Refer to Disconnect Hoses.
5. Drain the coolant. Refer to Draining Procedure
6. Clean the unit. Refer to System Maintenance and Service.
7. Secure the coolant inlet and coolant outlet connections with protection caps against soiling.

The unit has now been decommissioned.

Returning the Unit to Service After Decommissioning

Procedure

1. Thoroughly clean the unit. Refer to System Maintenance and Service.
2. Check that the unit is in operating condition.
3. Install the unit and put it into operation. Refer to Installation Procedure.

Final Decommissioning or Disposal

Final decommissioning or disposal of the unit must be performed in accordance with the regulations of the country of use.

Contact Laird Thermal Systems to return end-of-life units through the official website at https://www.lairdthermal.com/contact or contact a company specializing in the disposal and recycling of equipment.

Disposal of Operating Materials

The operating materials of the unit can be hazardous to the environment and to health.

- Make sure the operating materials are disposed of or recycled according to local regulations.
- Also, the safety specifications of the coolant manufacturer must be obeyed.

Disposal of Refrigerant

Follow all applicable federal, state/provincial and local regulations for refrigerant disposal. The refrigerant used in the unit is classified to be slightly dangerous to groundwater and contains fluorinated greenhouse gas.

- Do not release into water sources or rivers/streams.
- Do not release into atmosphere.
- Storage only in approved containers.
- Waste disposal only by qualified contractors.

Always adhere to manufacturer safety requirements when handling operating supplies.

Return of the Unit to Laird

Declaration of decontamination

Before re-shipment of the unit a declaration of decontamination must be sent to Laird.

Return Procedure

All returns must be assigned a Return Materials Authorization number (RMA#) in advance.

Returns received without RMA # may be refused. If a return is required,
the Customer should call;

Laird Thermal Systems' Customer Service Department at:

Americas: +1.919.597.7300
Europe: +46.31.420530
Asia: +86.755.2714.1166

www.lairdthermal.com

The Customer will be asked to fill out an RMA form so that RMA # can be issued. All returns must be securely packed to prevent shipping damage and must be clearly marked with the RMA# on the box. Consignor shall pay freight charges on all returns.

List of figures