



Nextreme™ Value Chiller enables optimum performance of mass spectrometers



OEM Perspectives: Value Chiller provides Economical, Reliable Cooling for Mass Spectrometry

Laird Thermal Systems Application Note

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Introduction

Mass spectrometers measure the mass-to-charge ratio of molecules in a given sample. The technology helps forensic scientists and medical professionals, among others, identify a complex substance's elements for applications in drug testing, food contamination detection, pesticide residue analysis, isotope ratio determination, protein identification and carbon dating. In medical labs, the equipment can diagnose nutritional and metabolism deficiencies, identify biomarkers and enzymes, and determine toxic levels of dangerous substances. In the forensics lab, mass spectrometers test for the presence of drugs and poisons. Due to the impact test results can have on those involved, it is critical the equipment perform reliably and accurately, while preserving the temperature-controlled lab environment required to conserve sample integrity throughout the process.



Mass spectrometry equipment needs to maintain precise temperature control in order to provide the most accurate test results.

To this end, compressor-based chillers with integrated temperature control offer mass spectrometer OEMs an advanced thermal management solution for maintaining the system's optimum operating temperature. The ideal solution for such environments is an eco-friendly, efficient, and maintenance-free compressor-based chiller, such as the Nextreme™ Value Chiller, which quietly cools temperature-sensitive components below ambient temperature to help ensure accurate testing results.

Background

Put simply, a mass spectrometer breaks a molecular compound into a gas, then sorts the particles and identifies the fragments based on their molecular weight. The compound is injected into the spectrometer and heated under a vacuum until vaporized, creating an aerosol or plasma. The gas molecules then are broken into smaller bits known as "radical cations." Some pieces of the molecule, however, remain whole; this "molecular ion peak" reveals the molecule's weight, which the mass spectrometer uses to help determine the unknown component's structure.

The radical cations that do break apart separate into neutral radicals and positively charged cations, and the latter are accelerated through the poles of a magnet and weighed by the mass

spectrometer. The weight of the cation determines its rate of deflection by the magnet, with lighter particles deflected a lot and heavier particles deflected less. The smaller, lighter fragments will be “bent” by the spectrometer to hit the unit’s detector, while the heavier fragments crash into the walls and burn. By varying the magnetic field’s strength, scientists weigh the particles that hit the detector and compare them to the overall molecular ion peak, identifying the various elements contained in the sample.

Despite the wide variety of industries that utilize mass spectrometry—from photovoltaic to aerospace markets, from petrochemical to semiconductor to forensics industries—they all require equipment that is robust, easy-to-use, reliable, and, most of all, preserves the integrity of the samples as well as the mass spectrometer’s sensitive instrumentation. This is especially true of inductively coupled plasma mass spectrometry (ICP-MS), which uses plasma to ionize the sample. It is widely used to detect metals in liquid samples at low concentrations. This equipment is faster, more precise, and more sensitive than other mass spectrometry equipment, making the operating temperature—most often impacted by the plasma generator—a critical factor in performance.



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Application Challenges

Designers face a number of thermal challenges when developing mass spectrometers.

Key spectrometer components depend on precise thermal management due to the heat-intensive nature of the process. The most critical of these is the plasma generator; the plasma must remain at an extremely high temperature to smash the molecules, yet the spectrometer must remain cool to ensure accurate measurement while maintaining the sample’s integrity.

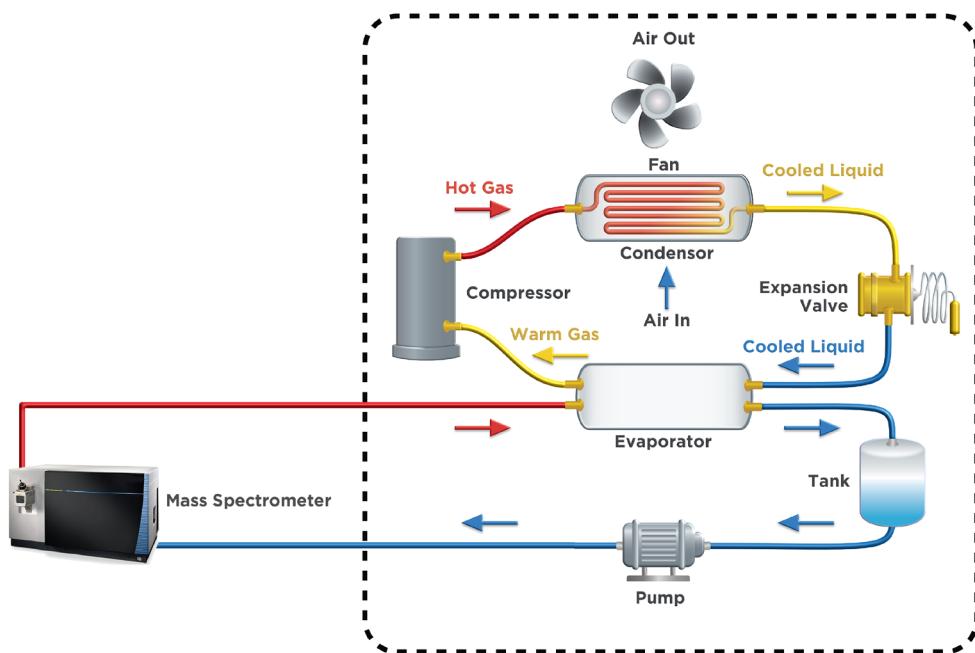
Additionally, thermal challenges include overcoming the noise often generated by fans, airflow, and motors. Laboratory OEMs require thermal management solutions with low noise operation to create quiet environments for precise, contemplative work.

In addition to meeting thermal control requirements, cooling solutions must be compact and able to fit in spaces above or below the benchtop spectrometers. Mass spectrometer OEMs continue to decrease device size while increasing functionality. As a result, more electronics are

packaged into smaller housings, increasing the heat flux density and thermal challenges. This waste heat must be managed and dissipated efficiently—without generating excess vibrations or noise. Some liquid pump chiller models, for example, cause vibration due to higher pulsations in the fluid lines. This is the case with rotary vane or some centrifugal pumps. Turbine pumps, on the other hand, have significantly less pulsation, which help improves operation of the spectrometer.

Finally, many countries enforce strict environmental regulations that analytic tools like mass spectrometers must meet. For example, laboratories that qualify for Leadership in Energy and Environmental Design (LEED) certifications must prove efforts to go green. In addition, labs in most countries are now required by law to use cooling equipment with refrigerants that are environmentally safe. Europe's RoHS (Reduction of Hazardous Substances) and REACH (Registration, Evaluation, Authorization and Restriction of Chemicals) regulations also impact the cooling system design. A mass spectrometer's cooling system also must meet UL61010-1 or IEC 61010-1 lab safety standards, which ensures safety of the operators and includes specifications for electromagnetic compatibility and electromagnetic emissions to ensure all laboratory equipment can operate in the same room without interference.

Advanced compressor-based recirculating liquid chillers are a smaller and more portable solution, offering precise temperature control for analytical equipment and delivering improved cost, size, noise, and environmental impact savings.



Compressor-based refrigeration systems control the temperature of water or water with glycol (antifreeze) in a liquid circuit, which is an efficient method of cooling mass spectrometers. The coolant is recirculated by using a highly reliable pump. Heat from the coolant is absorbed by a durable, compressor-based system and dissipated into the ambient environment.

Laird Thermal Systems Solutions

The Nextreme Value Chiller Series from Laird Thermal Systems offers reliable, cost-efficient temperature control. Based on the design of the Nextreme Performance Chiller Series, the

Value line offers the same ease of use, high reliability, and low maintenance features as the Performance Series but at a lower cost to provide a more competitive pricing of an OEM bundled solution. Most importantly, the Nextreme Value Chillers can be configured and engineered to order to meet unique requirements for mass spectrometry applications.

The Nextreme Value Chiller Series uses high-performance, compressor-based technologies to cool equipment well below ambient temperatures and dissipate heat away from thermally sensitive equipment. The chiller offers a high coefficient of performance (COP) and can maintain a thermal set point with an accuracy of $\pm 0.5^{\circ}\text{C}$ in the supply coolant. Available in a footprint as small as 14.9 x 19.7 x 23.6 inches, the Nextreme Value Chiller is smaller than most conventional cooling solutions.

Compared to competing chillers and compressor-based cooling systems, the Nextreme Value Chiller Series features:

- Pump technology with no-wear components
- Low fluid pulsation
- Capability of high pressure at rated flows
- High reliability
- Filtration and flow options
- Prevention of evaporative losses and bio-fouling
- Lower investment cost and added installation flexibility with the standard system
- Increased uptime
- Improved alarm condition detection
- Remote communication protocol for requesting data or send setpoints
- User-settable pressure limits to prevent equipment damage



The easy-to-use, LCD color touchscreen display comes standard and provides a simple user interface that communicates system status without alarm codes or symbols. It allows the technician to control temperature setpoints, coolant type, flow, and alarm settings while coolant level is easily monitored through the indicator window located on the front panel.

A semi-closed fluid system with a pressure / vacuum reservoir cap prevents evaporative losses, introduction of bacteria, and eliminates the need for additional hardware to prevent fluid drain-back. Other manufacturers use an open/vented system that is simple to install and use but requires increased maintenance and monitoring of fluid levels and coolant quality. With the Value Chiller's reservoir cap, less time is required to maintain system operation and uptime, and higher fluid quality level allows longer life of critical components like the pump, heat exchangers, and sensors.

Other standard features include optical fluid level-sensing with no moving parts; RS-232/Ethernet communications for integration into higher-level assembly control systems; and supply pressure sensing. Optional features include a hot-swappable, 5-micron water filter for filtering particulates from the coolant circuit and flow control valve control and sensor to reduce

and measure overall flow to the application (full flow continues through the chiller to maintain high heat transfer rates and temperature stability).

Using environmentally friendly R513A refrigerant, the Nextreme Chiller achieves similar performance with half the Global Warming Potential (GWP) compared to traditional hydrofluorocarbon (HFC) refrigerants. The chillers not only meet CE, REACH, and RoHS requirements, but also UL61010-1 and IEC 61010-1 lab safety standards.

While other chiller manufacturers require a different model for Europe and North America, Nextreme Value Chillers can be operated anywhere in the world. This allows OEMs to test equipment in one country before shipping to a different region. They also can carry less inventory as a single chiller can ship globally.

50%
Lower
Global Warming
Potential
(GWP)



Most importantly, Laird Thermal Systems' team works with OEMs to develop solutions that work best for their applications. Our engineers can make modifications to the Value Chiller—such as supplying hose kits, modifying factory settings on the display, or changing out pump types—offering OEMs customized solutions with the cost and delivery times of off-the-shelf products. Finally, Laird Thermal Systems supports OEM customers with high-mix products. Supply chain and production planning exceed industry standards with on-time delivery, so the OEM may carry low amounts of inventory and plan shipments on an as-needed basis with high confidence product will arrive on time.

The Value Chiller is a cost-effective, low-maintenance cooling solution that promises OEMs' customers long-life component technology and system control that prevents failures, maximizing system uptime. This high reliability ensures end users experience fewer operational issues, increased throughput, and a better customer experience using OEMs' equipment.

Conclusion

OEMs manufacturing spectrometry equipment require high-reliability, cost-effective cooling solutions that enable accuracy, performance, and maximum uptime. Laird Thermal Systems' Value Chiller ensures OEMs are bundling spectrometers with an application-specific cooling solution that maintains the integrity of the testing environment and serves the end user well for the long run.

Visit our [website](#) to learn more about the Value Chiller.

About Laird Thermal Systems

Laird Thermal Systems develops thermal management solutions for demanding applications across global medical, industrial, transportation and telecommunications markets. We manufacture one of the most diverse product portfolios in the industry ranging from active thermoelectric coolers and assemblies to temperature controllers and liquid cooling systems. Our engineers use advanced thermal modeling and management techniques to solve complex heat and temperature control problems. By offering a broad range of design, prototyping and in-house testing capabilities, we partner closely with our customers across the entire product development lifecycle to reduce risk and accelerate their time-to-market. Our global manufacturing and support resources help customers maximize productivity, uptime, performance and product quality. Laird Thermal Systems is the optimum choice for standard or custom thermal solutions. Learn more by visiting www.lairdthermal.com.

Contact Laird Thermal Systems

Have a question or need more information about Laird Thermal Systems? Please contact us via the website www.lairdthermal.com.

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